

## Background

Wireless sensor nodes are able to operate autonomously, for extended periods of time, provided they are equipped with Ultra Low Power components, and their energy is supplied by energy harvesters. For both the sensors as well as the harvesters, MEMS fabrication by bulk machining is an enabling technology.

| Energy Harvesting |
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| The Piezo Vibration. Harvester is |
| processed on SOI wafers. An Al-AIN-Pt is |
| deposited and subsequently the beam and |
| mass are defined using DRIE. The devices |
| are vacuum packaged with two glass wafers |
| with a cavity. Roller coating is used for this |
| process. Several devices have been |
| designed, each with their own resonance |
| frequency (between 200 Hz and I kHz . |
| The maximum power output has been |
| $489 \mu \mathrm{~W}$ at an input acceleration of 4.5 g . |



MEMS cantilevers are traditionally used for mass based (bio-)sensing as the resonance frequency shifts when molecules adsorb.
Here, an electronic nose based on the response of an array of MEMS resonators is developed, where each resonator is coated with a different polymer and thus reacts differently when exposed to the environment. This approach, where swelling of the polymers gives a stress induced resonance shift, is significantly more sensitive ( $\sim 300 \times$ compared to mass based sensing), thus enabling detection of low-mass volatiles with a scalable MEMS array. Additionally, a dedicated ASIC is developed that actuates the device through a piezo-electric patch. and tracks the resonance frequency.

