



POLITECNICO di TORINO



IIT - Italian Institute of Technology @ POLITO

Center for Human Space Robotics



MEMS for biological applications and energy

Fabrizio Pirri

Politecnico di Torino

**Center for Space Human Robotics -Italian Institute of
Technology**

**International Symposium on Integrated Microsystems (ISIM)
10 February 2011, Tsukuba JAPAN**

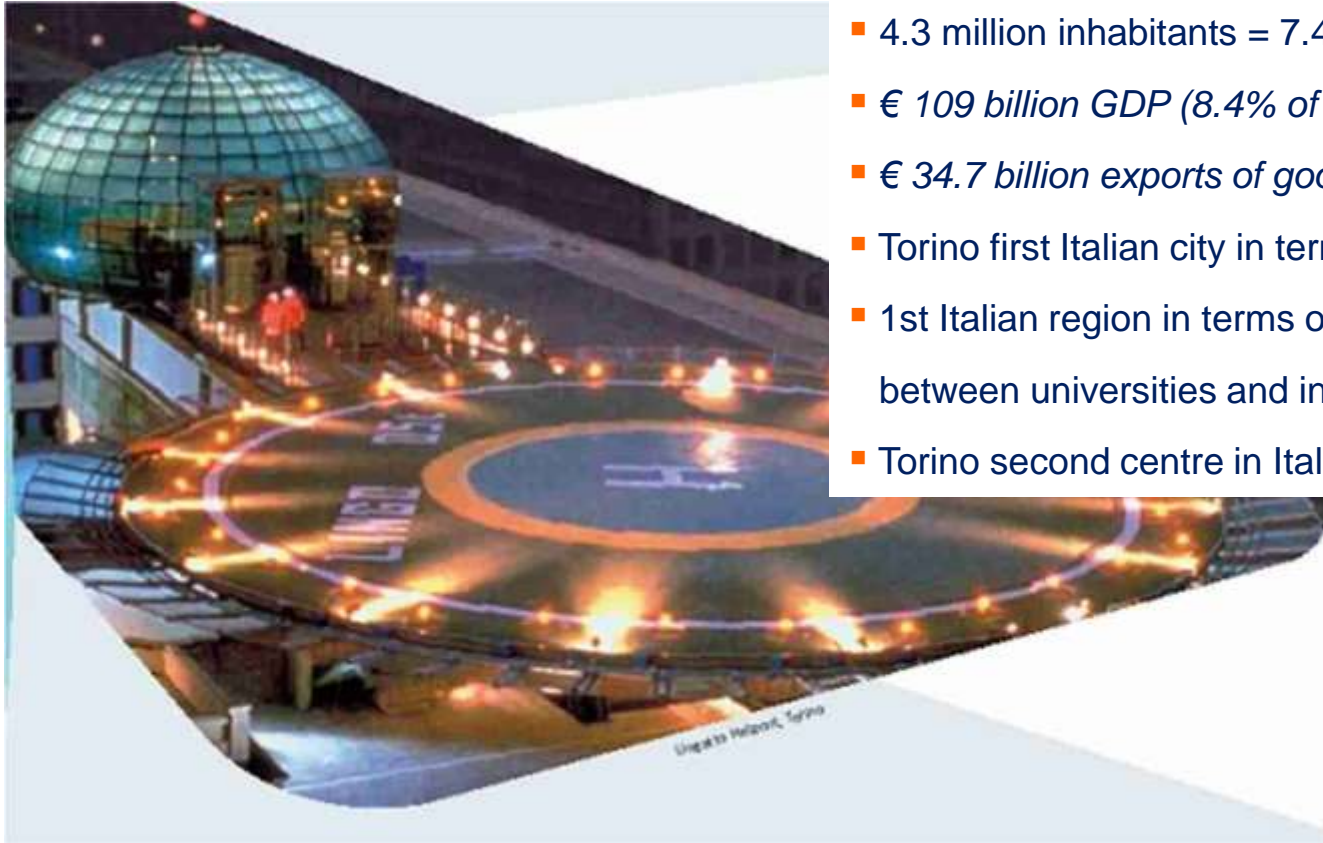
... Piedmont in the heart of European development

TRANSPORT LINKS - Motorways

-  main airports
-  main ports
-  shipping routes
-  motorways
-  itinerari europei
-  UE
-  extraUE



Torino and Piemonte: a diversified dynamic economy



- 4.3 million inhabitants = 7.4 % of the national total
- € 109 billion GDP (8.4% of the national total)
- € 34.7 billion exports of goods and services
- Torino first Italian city in terms of FDI inflows
- 1st Italian region in terms of capacity for collaboration between universities and industries
- Torino second centre in Italy for venture capital operations

over 700 foreign companies have already chosen to locate in Piemonte

Nanotechnology

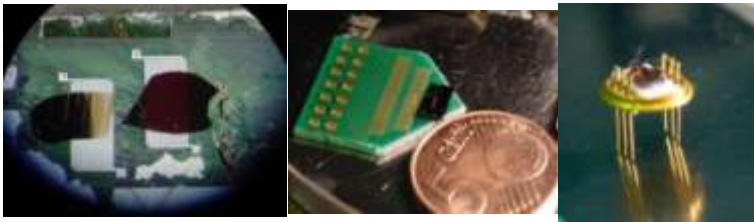
- Excellence in micro and nanotechnology
 - Materials and chemicals
 - MEMS/NEMS
 - agriculture and food engineering
 - Bio-medical applications
 - energy and environment
- Links with major education and research centres in Italy, France and Switzerland

The Politecnico of Torino's Master in Nanotechnology for ICT sector, in collaboration with the Ecole Polytechnique of Grenoble and Lausanne



Turin and Piedmont for Nanotechnology

- Piedmont has a very diversified economy that fosters new ideas, inter-sectorial alliances, technological change. Economic sectors range from textile, automotive and food and wine to information and communication technology and life science.



- Turin and Piedmont are located in the hub of an internationally recognised network of academic, public and private subjects in Italy, France and Switzerland, active in the field of micro and nanotechnology.

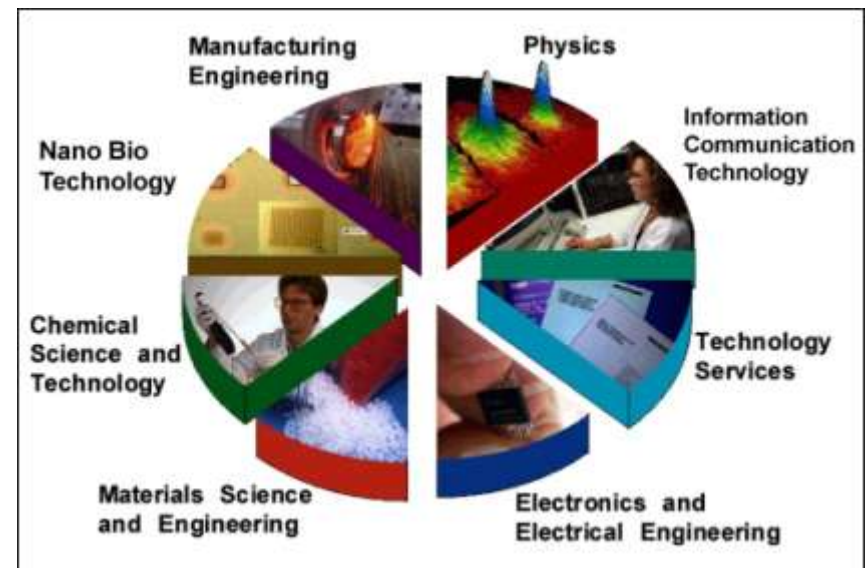
- Qualified scientific professionals
- Highest concentration of students enrolled in scientific courses in Italy, with its three public universities
- Piedmont offers an integrated system of science and technology parks, aimed at supporting R&D activities and accomplishing technological transfer. The parks offer an extensive network of potential partners and human skills, as well as business related services



Areas of specialisation

- **Biomedical:** areas of interest are lab-on-chip, sensors for diagnostic, drug delivery systems, biocompatible materials;
- **Nanomaterials:** the local excellence is related to production and applications of nanostructured materials;
- **Agriculture and Food engineering:** new nanomaterials, sensors and surface treatments for Quality, Safety and Traceability;
- **Energy and Environment:** innovative and alternative sources (hydrogen, solar cells, biomasses, ...), environment monitoring and renewing of industrial processes;
- **Textile:** innovative technologies in materials, surface and chemicals are the base of textile industry renaissance;
www.centroestero.org

- **Micro Electro Mechanical Systems (MEMS):** both public and private actors carry out research to improve the availability of micro-components and micro-devices;
- **Nano Systems**
- **IT & Electronics:** the areas of nanotechnology incorporate IT & Electronics.



Industrial Expertise

Sorin Biomedica, is focussed on research in high-technology bioengineering;

Olivetti I-jet, dedicated to research, development and production of ink-jet technology;

Degussa Novara Technology, specialized in the production of solgel coated silica glasses;

Elettrova with a long experience in the electromechanical field, producing vacuum pumps;

Nanovector, a start up active in the field of drug delivery systems;

Vishay Semiconductors Italia, leader in the semiconductor industry;

Stabilimenti tessili Ozella, working in the textile field, producing special application tissues;

Avago Tech, spin off of Agilent Technologies. This laboratory's activities range from applied research in communication and life science;

MEMC, silicon wafer supplier and manufacturer

■ **Alcatel Alenia Space** operating in the field of aerospace;

Fiat Group Research Centre, applying nanotechnologies to the automotive sector, spacing from mems to special materials research;



Industrial Expertise

Nanosynthex, is focussed on industrial realization of micro/nanosystems for bio;

TrusTech, dedicated to technological transfer and consulting in the micro and nanotech sector;

Ribes Technologie, specialized in the MEMS sensors;

MICROLA a spin off of Politecnico with experience in the solid state lasers for surface treatments;

Politronica, a start up active in the polymeric innovative solutions;

GRINP, working in the plasma solutions;

BIODIVERSITY, specialized in bio-medical diagnostic;

DIASORIN, focused on kit and devices for medical analysis;

INPECO, automation and systems for medical applications;

APAVADIS, a young nano-bio company;

IONVAC, a thin film technology company;

VARIAN, a company leader in vacuum technology;



Politecnico Campus



27 000 Undergraduate and Master students

1000 PhD students

3 300 Foreign students

A budget of more than 320 MEuro in 2009 only 40% from Ministry

**Strong vocation to industrial projects and partnerships,
technological transfer and spin off creation**



Research activities

Areas

Industrial engineering

Information technologies

Civil/architectural
engineering

Environmental engineering

Management engineering

Architecture

Industrial design



Research focus

ICT

Sustainable energy

Automotive

Nanotechnology

Aerospace and aeronautics

Environment

Management



NANOTECH RESEARCH LABS



The MATERIALS and MICROSYSTEMS LAB - CHILAB

Established in 1999 by Regione Piemonte and POLITO

Dedicated to Micro and Nano Technologies

AIMS

Basic research on materials and processes for MEMS and NEMS development

MEMS and NEMS design and realization

Micro and nano technologies for bio-applications

Technological transfer and education



<http://www.polito.it/micronanotech>

<http://www.latemar.polito.it/>

Mission

- fundamental research on materials and processes for micro- and nano-technologies
- design and fabrication of MEMS and nanostructures
- technological transfer
- education



Staff

- 4 Professors
- 10 Permanent Researchers
- 22 Fellowships / Post Doc
- 10 PhD students
- 5 Technicians
- 3 Administrative



The research activities are focused on:

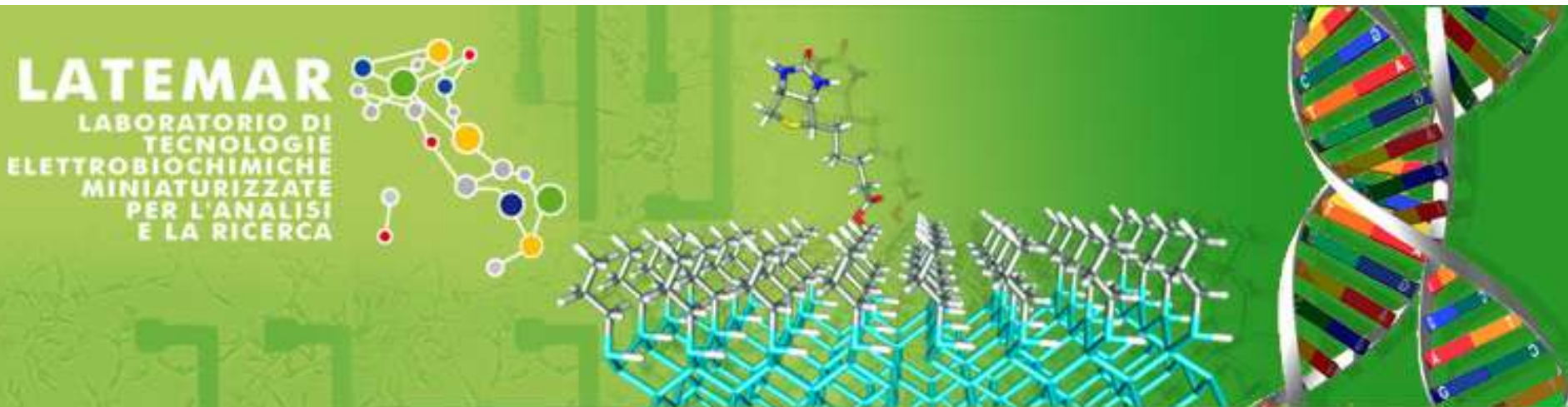
- **materials and technologies for energy**
- **sensors**
- **materials for microelectronics**
- **carbon nanotubes and nanostructures materials**
- **plasma treatments of surfaces and thin films**
- **Laser technologies**
- **MEMS and NEMS**
- **materials for optical application and nanophotonics**
- **surface functionalizations**
- **...**

The experimental facilities are mainly devoted to:

- **new micro and nanostructured materials**
- **design and realization of micro and nanodevices**
- **Surface treatments**
- **characterizations**



NANO-BIO RESEARCH LABS: LATEMAR



Centre of Excellence funded by Italian Ministry for Research

Biotech

+

**Micro- & Nano-
Technologies**

=

**INTEGRATED SYSTEMS
for**

Biomedicine, Pharmacology, Agriculture and Food Science



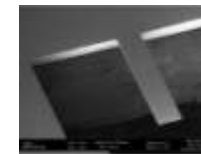
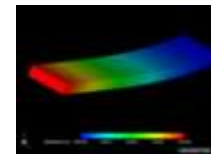
BIO-RELATED RESEARCHES



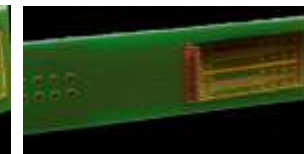
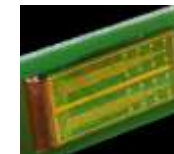
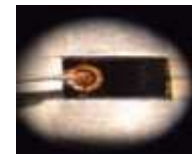
Silicon based Lab-on-chip - Development of 3 different modules respectively for extraction and purification of DNA from whole blood, DNA amplification through PCR and hybridization/detection through a traditional fluorescence approach implementing the APEX protocol for SNPs detection



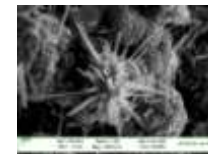
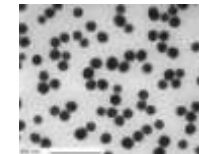
Polymeric Lab-on-chip - Realization of polymeric (thermoplastics and elastomers) microfluidic modules devoted to genomic and proteomic applications, integration of microfluidic interconnections and fluidic actuation.



ECL detection - ElectroChemical Luminescence (ECL) is a disruptive alternative to the standard fluorescence detection. We are currently developing a complete detection scheme, starting from the synthesis of new ECL markers, through the fabrication of customized microelectrodes, up to the development of a readout dedicated optoelectronic system.



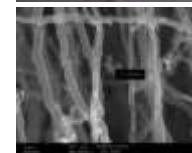
Micro & nano cantilevers - The use of a cantilever system for genomics and proteomics may result in larger sensitivity, quantitative analyses and label-free detection, opening a wide range of applications in genomic and molecular diagnostics.



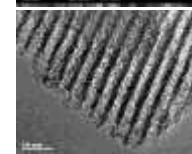
Nanostructures/Nanoparticles for biosensing - Exploration of novel detection schemes for oligonucleotides and small biomolecules by exploiting some of the key functional optical, electrical and mechanical properties achievable through the synthesis and the integration of nanostructured systems.



Nanostructured carbon bioactivity - Production, characterization, modification and biological properties investigation of carbon based nanostructured materials (nanotubes and nanographite) for biosensing applications and in particular for the development of a DNA detection device.



Nanostructures for DNA separation - Nano-structured porous materials, prepared by a bottom-up approach are promising systems for high-resolution DNA separation to drastically reduce the length of separation and to achieve dimensions comparable with a microchip format.

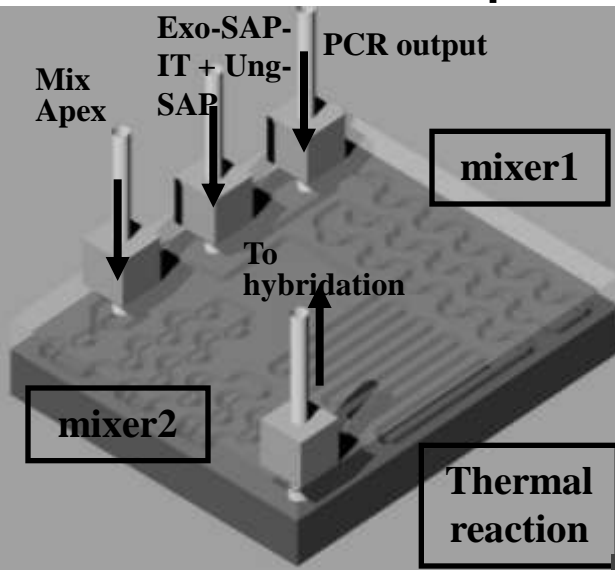




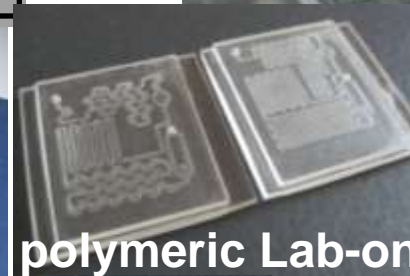
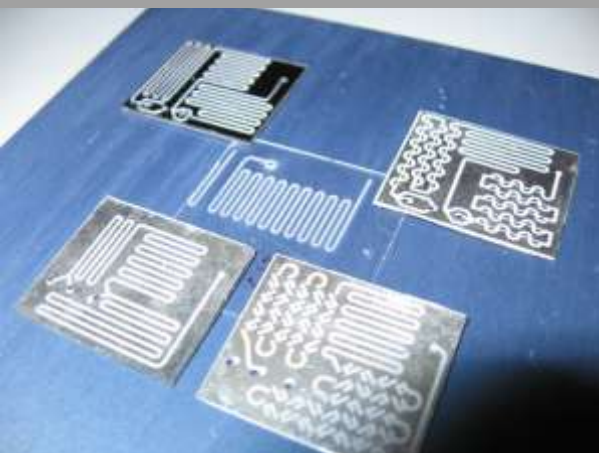
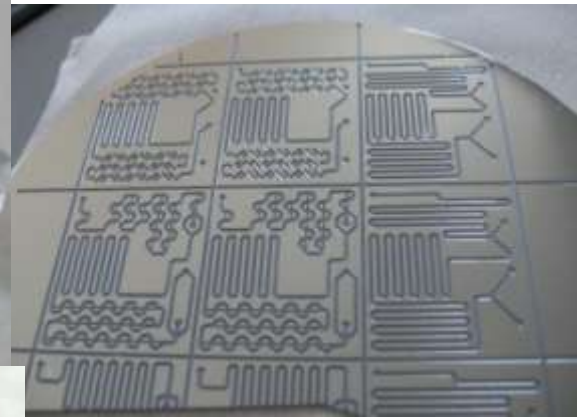
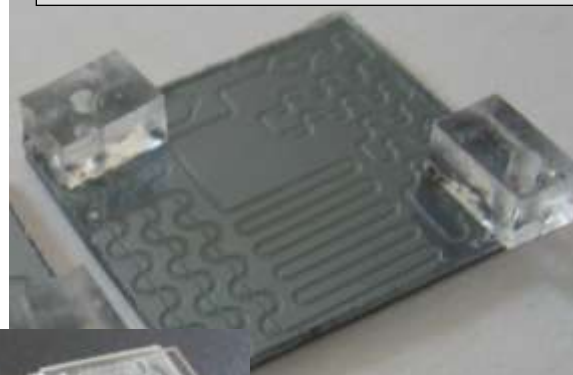
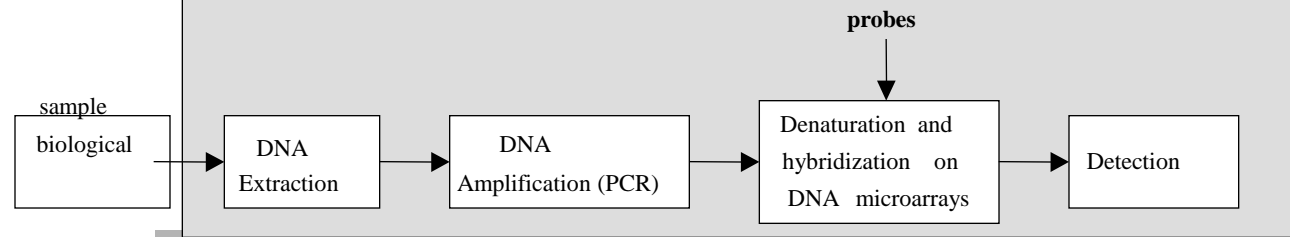
LAB-ON-A-CHIP FOR MOLECULAR ANALYSIS



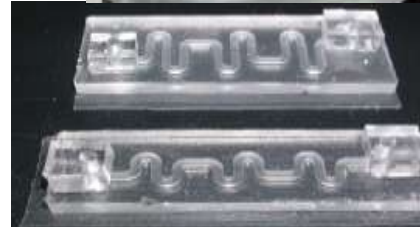
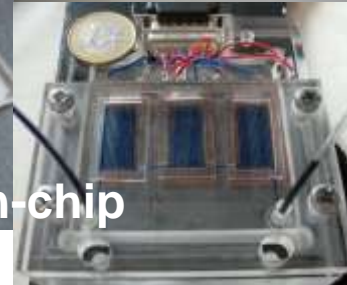
Si-based Lab-on-chip



"Lab -on -Chip" for SNPs detection



polymeric Lab-on-chip



micropumps

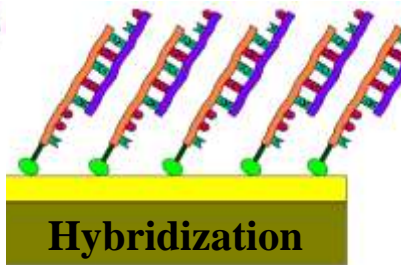
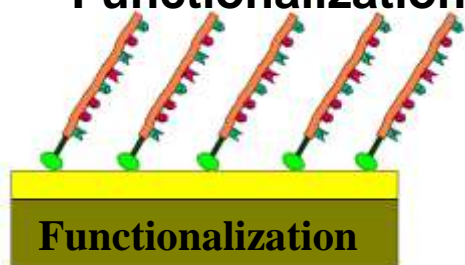


SENSORS ARRAYS FOR MOLECULAR DETECTION



Design, Simulation and Realization of sensors; Set-up of different technological processes and realization of sensor arrays through Bulk and Surface Micromachining, Functionalization

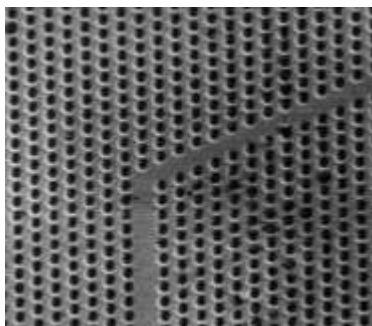
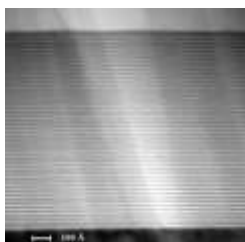
Functionalization



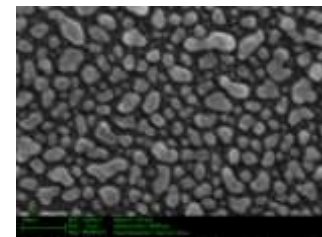
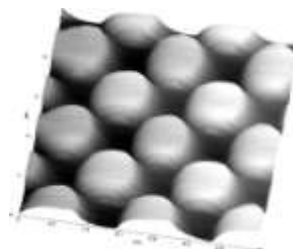
Arrays of cantilevers



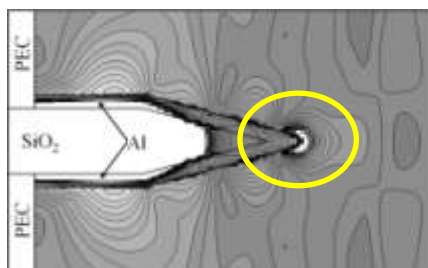
Photonic crystals



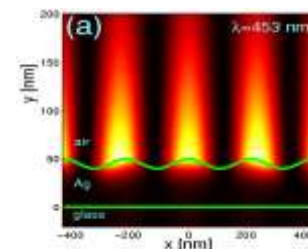
Nanostructures for SERS



Near-field optical techniques for Raman spectroscopy

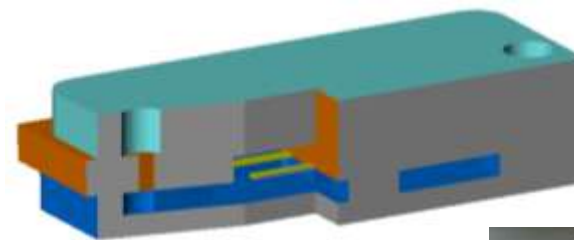
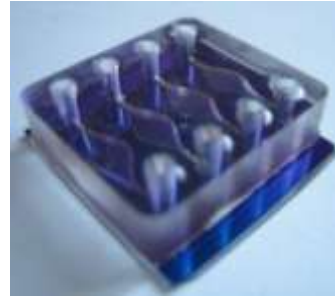
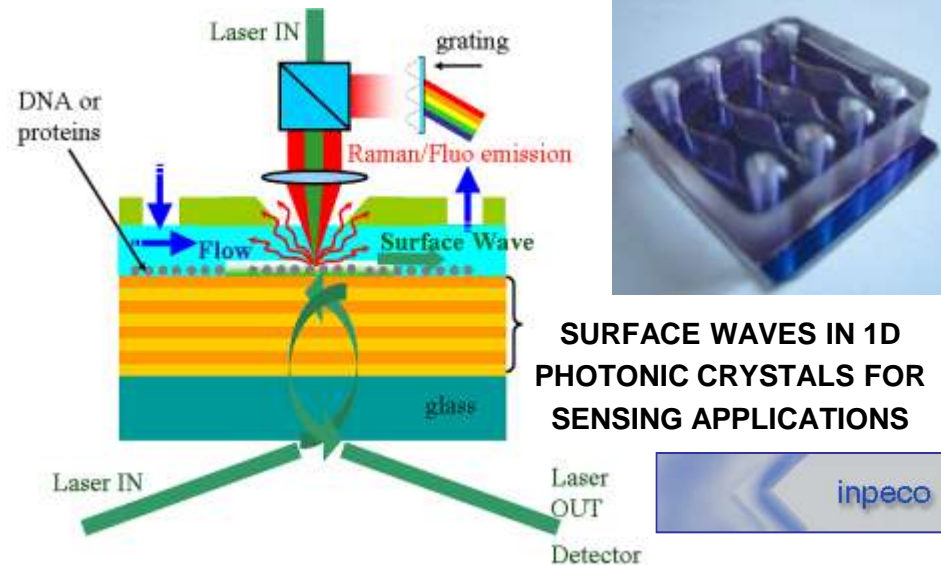


Surface Plasmon and Polaritons

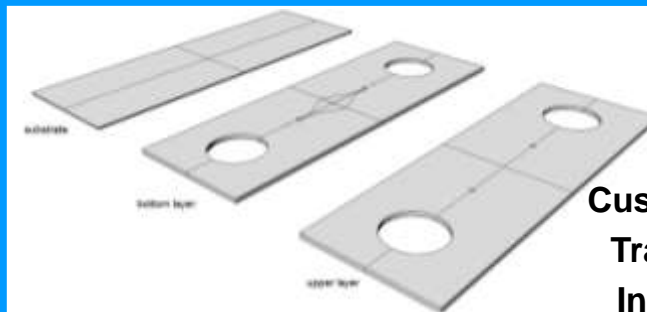
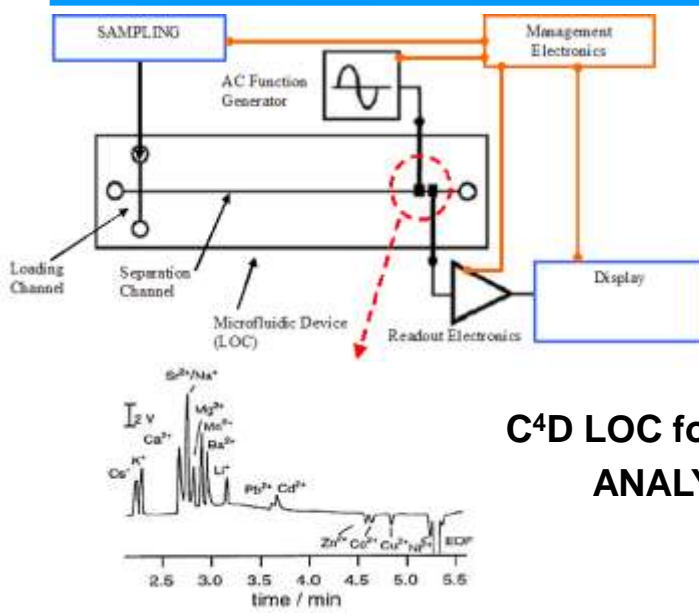
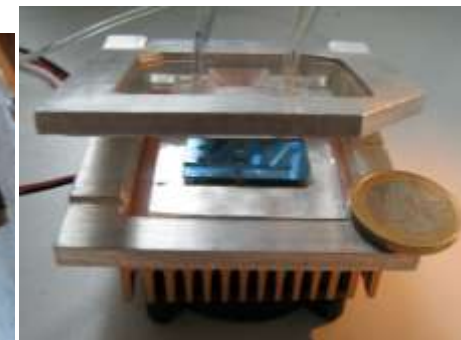




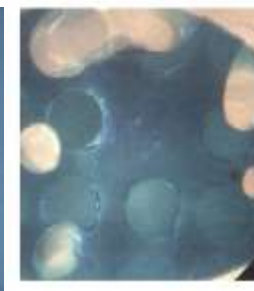
Customised Solutions



**CANTILEVER
ARRAY
based LAB-ON-
CHIPS**



**Customised Bubble-
Traps, Valves and
Interconnections**





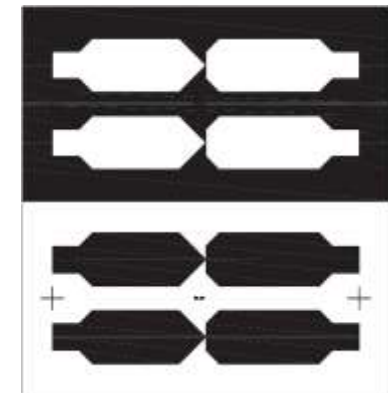
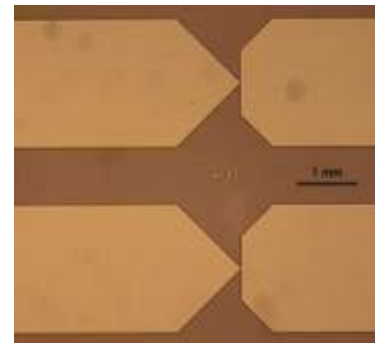
Protocol applications



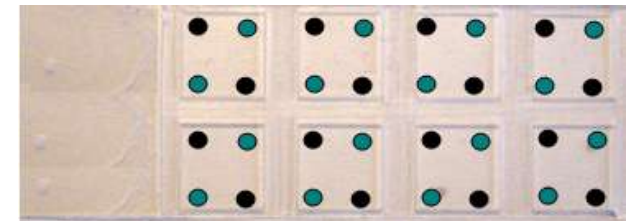
**MICROFLUIDICS for FISH protocol
(Fluorescence In Situ Hybridization)**



**MICROFLUIDICS FOR
BLOOD CELLS COUNTING**



**DNA MUTATION
COLORIMETRIC DETECTION**





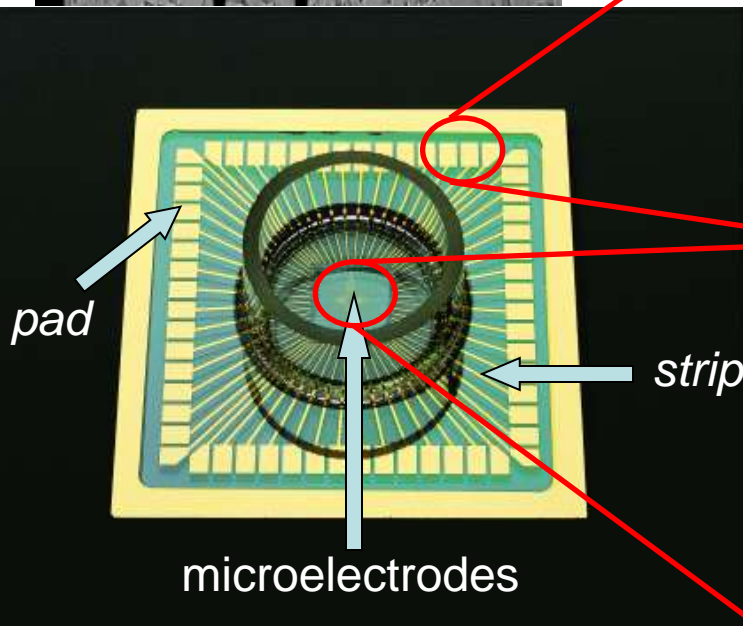
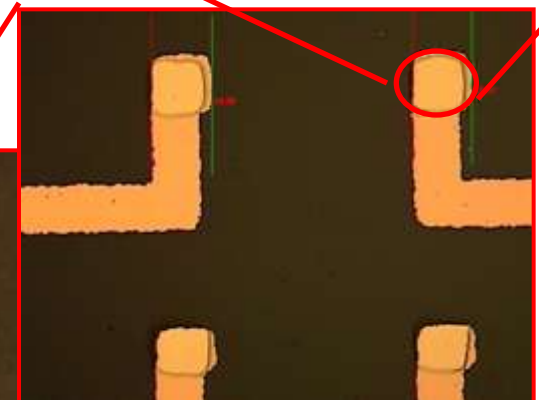
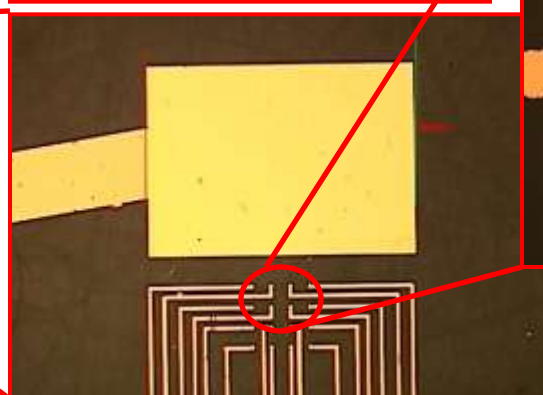
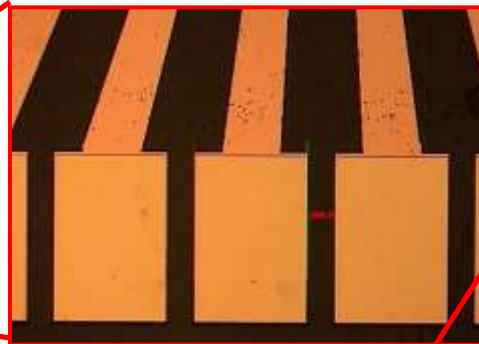
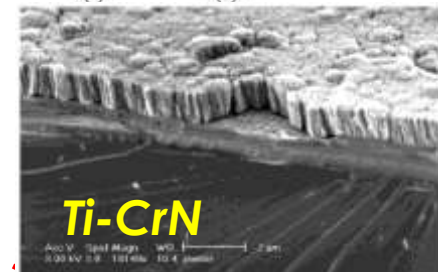
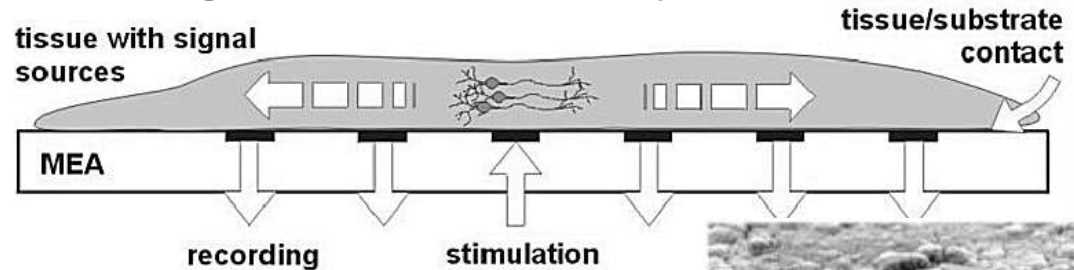
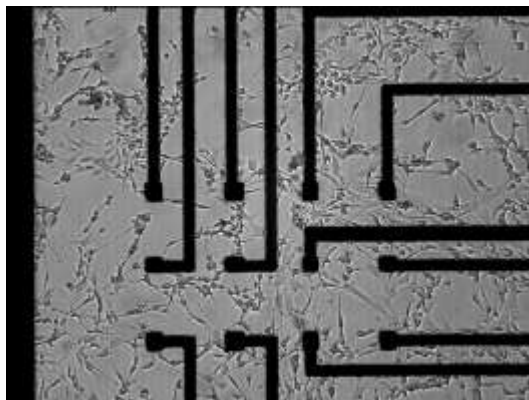
MULTIELECTRODE ARRAYS → MEA



Matrix of
microelectrodes



Excitation and simultaneous multi-point
monitoring of electrical activity of neuronal cells





IIT - Italian Institute of Technology @ POLITO
Center for Human Space Robotics



Italian Institute of Technology at POLITO (IIT@polito)

The mission of the site “Centre for Space Human Robotics of **IIT@polito**” is focused on Robotics for space exploration.

Space applications require research in different technological areas





Research structure of IIT@polito



- The research activities will be focused on:
 - Robotic Platform **“Human Space Robotics”** for development of space systems and prototype of robots
 - Technological Platforms:
 - “Smart Materials”**
 - “Portable Energy”**
 - for development of components and methods for human robotics

Nanotechnologies for Energy: IIT@polito

New materials and processes for portable energy:



- **Innovative Systems for Electric Energy production**
 1. Nanostructured thin films for new photovoltaic solar cells
 2. DSC based on nanostructured TiO_2/CNT , ZnO/TiO_2 NWs and $\text{TiO}_2/\text{Ag-Au}$ Nps
 3. Miniaturized and Microbial Fuel Cells

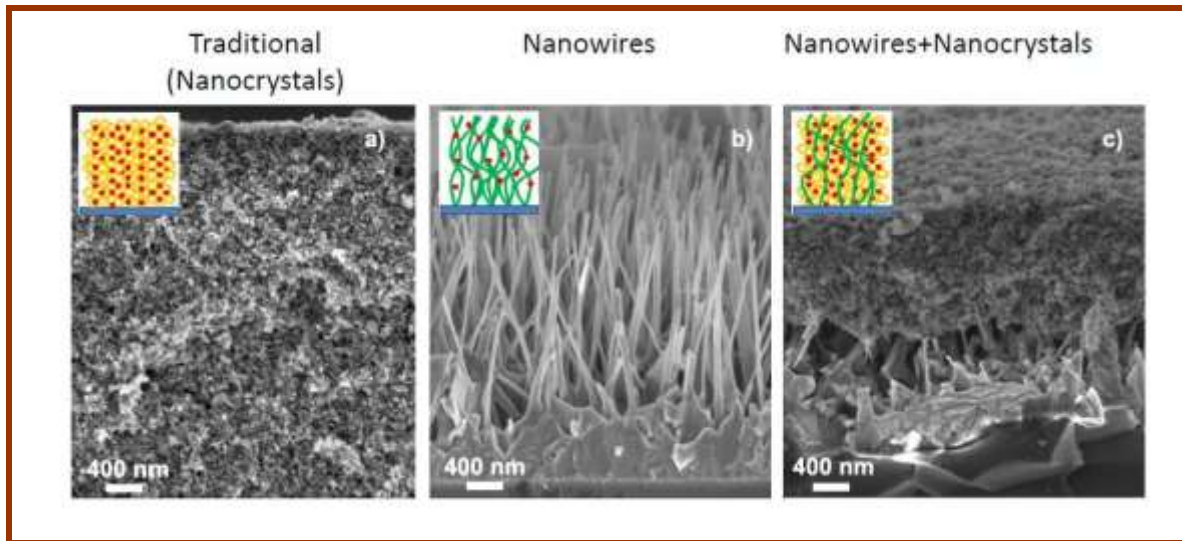


- **Innovative Systems for Energy storage**
 1. Flexible Nanostructured Lithium-polymer thin cells and flexible nanostructured supercapacitors
 2. Nanodesigned electrochemical reactors for H_2 production

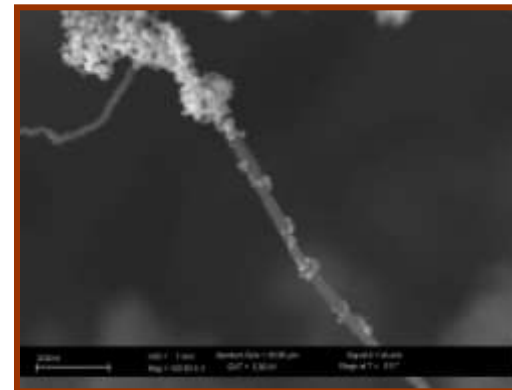
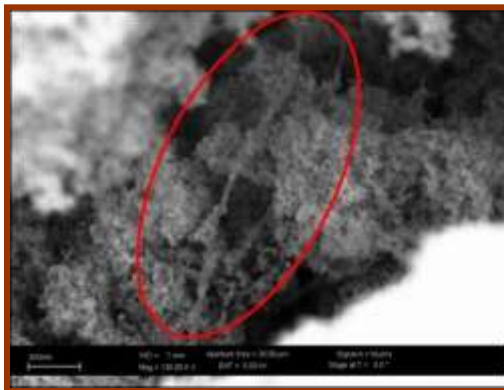
“core-shell” systems

in ZnO NWs / TiO₂ (NPs and film) or CNTs / TiO₂ (NPs and film)

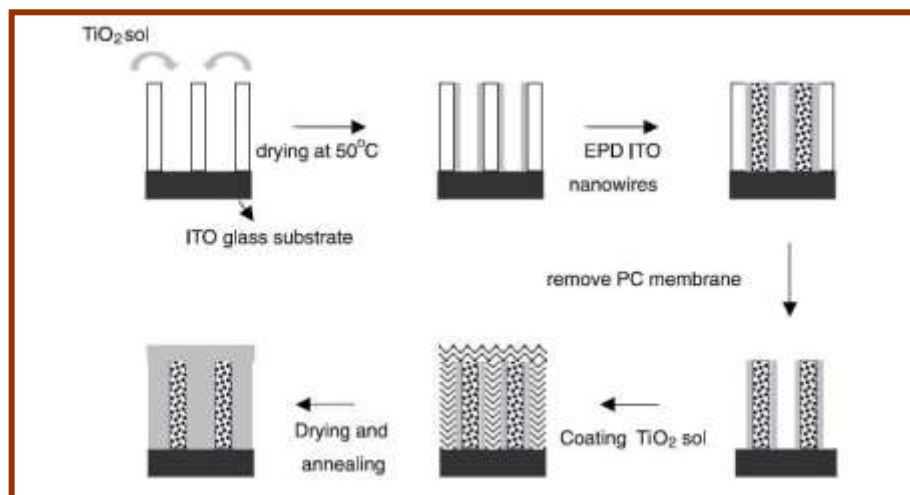
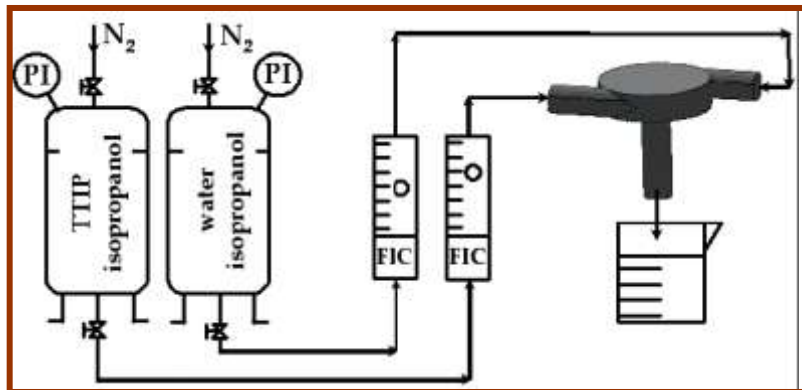
ZnO



MWCNTs by CVD



SOL – GEL nanostructured TiO_2



Compatible with Ink Jet Printing

Nanostructured Oxide

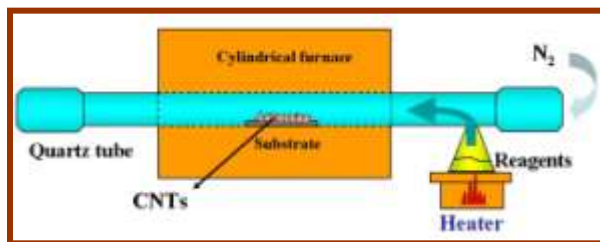
LPCVD



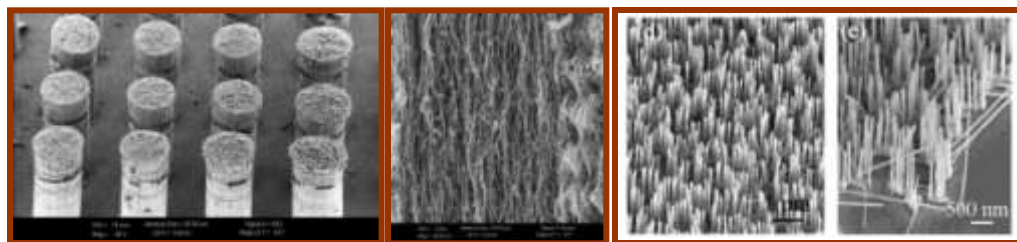
Microwave assisted synthesis



Thermal CVD

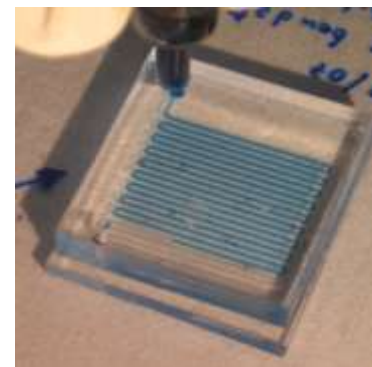
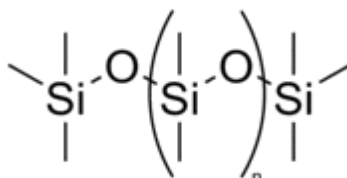
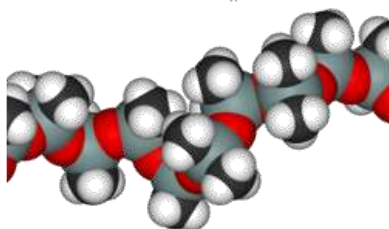


Parr reactor for controlled hydrothermal synthesis



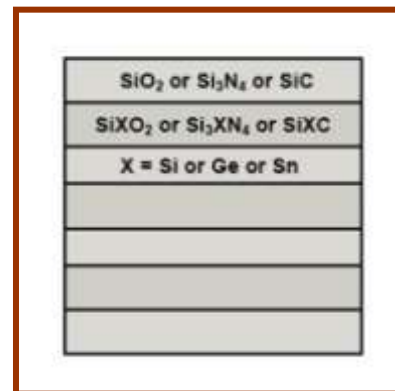
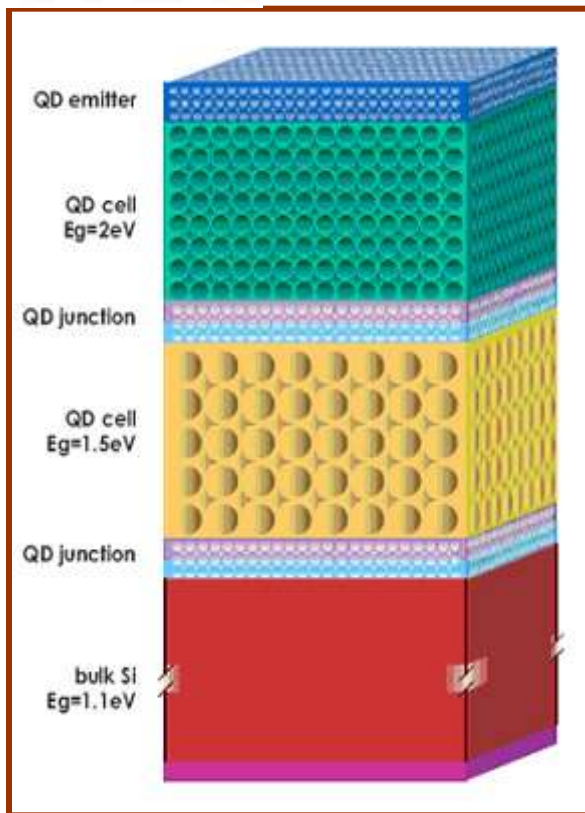
PDMS

SYLGARD® 184 SILICONE ELASTOMER KIT

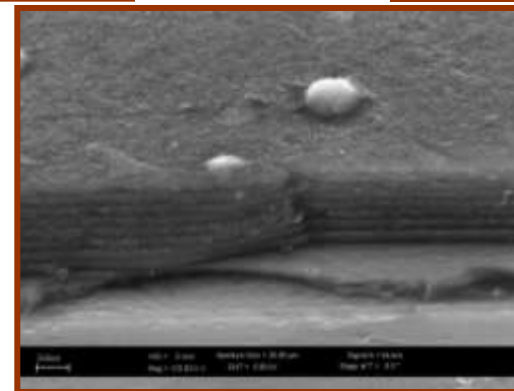
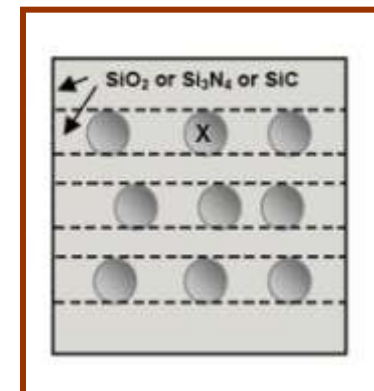


Product	Dielectric Strength		Dielectric Constant at 100 Hz	Dielectric Constant at 100 kHz	Volume Resistivity, ohm-cm	Mix Ratio	Color	Viscosity, centipoise or mPa-s	Durometer, Shore A	Specific Gravity	Thermal Conductivity		Linear Coefficient of Thermal Expansion, $\mu\text{m}/\text{m}^\circ\text{C}$ or ppm	Shelf Life from Date of Manufacture at Room Temp, months
	volts/mil	kV/mm									Watt/meter- $^\circ\text{K}$	cal/cm-sec $^\circ\text{C}$		
Sylgard® 184 Silicone Elastomer	350	14	2.72	2.68	2.9×10^{14}	10:1	Clear	4575	48	1.03	0.16	3.8×10^{-4}	325	24

“all Si” tandem cells



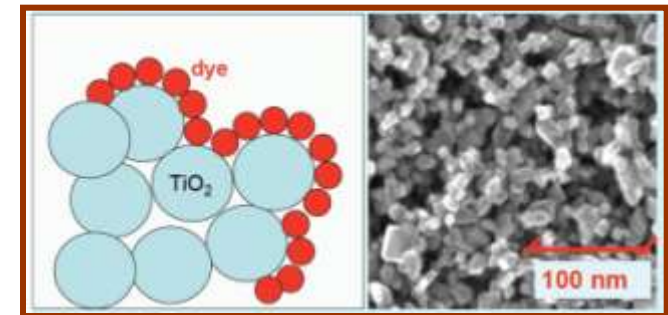
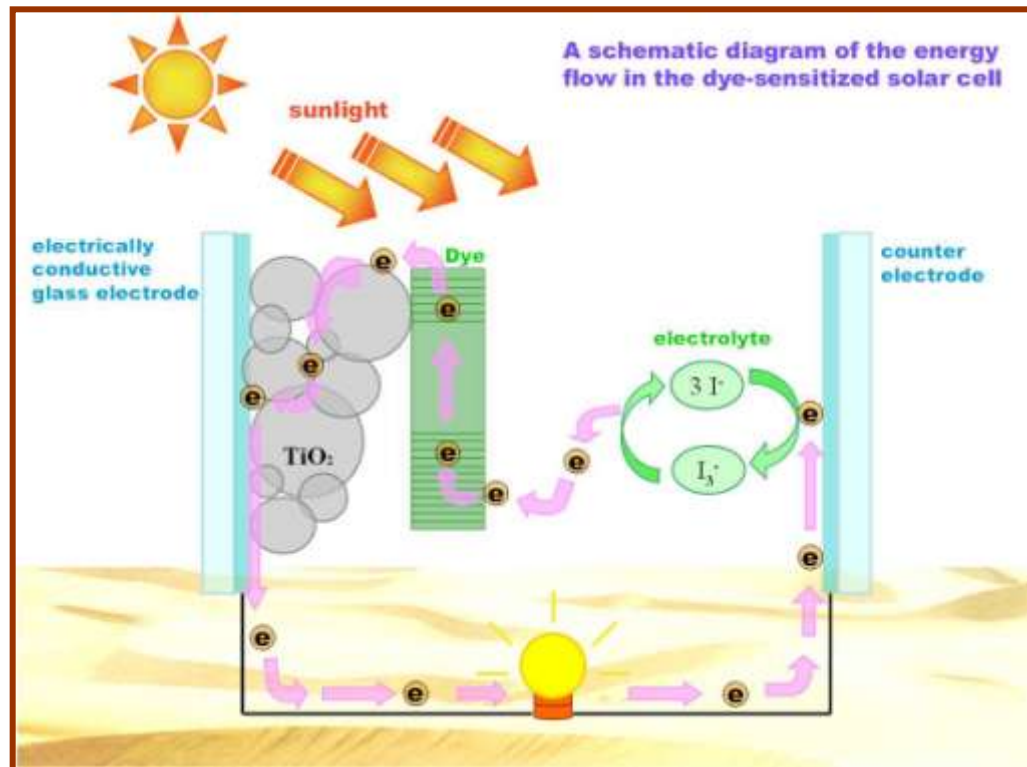
annealing



- Deposition of Si_3N_4 / $\text{Si}_x\text{N}_{1-x}$ [or $\text{SiC}/\text{Si}_x\text{C}_{1-x}$, or $\text{SiO}_2/\text{Si}_x\text{O}_{1-x}$] multilayers (PECVD, co-sputtering)
- Thermal Annealing / laser annealing
- Q-dots dimension control by layer thickness

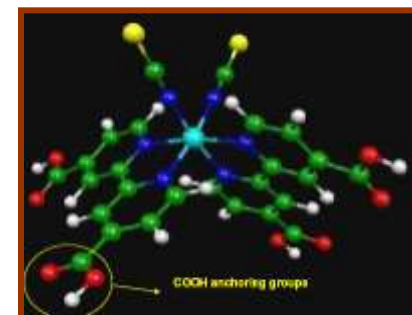
Nanostructured oxides for anode

DSC cells

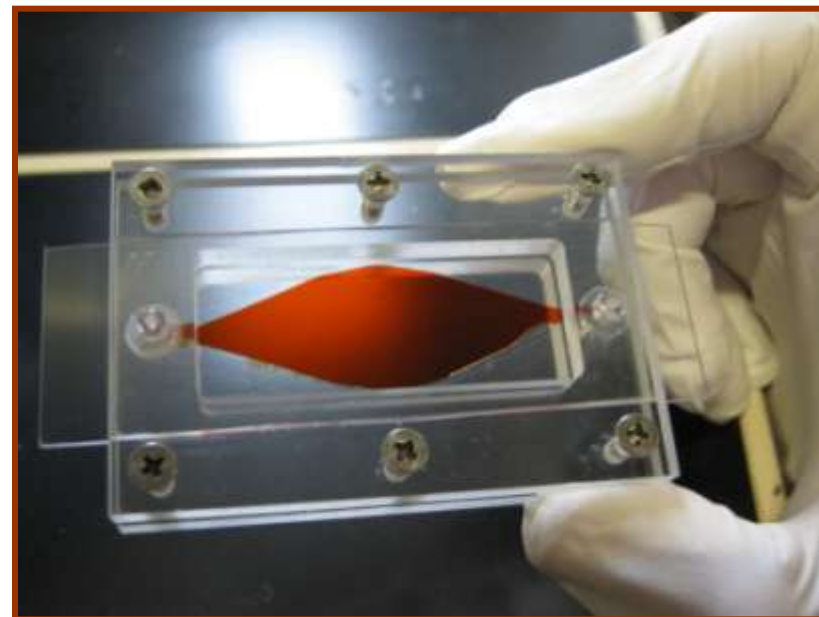
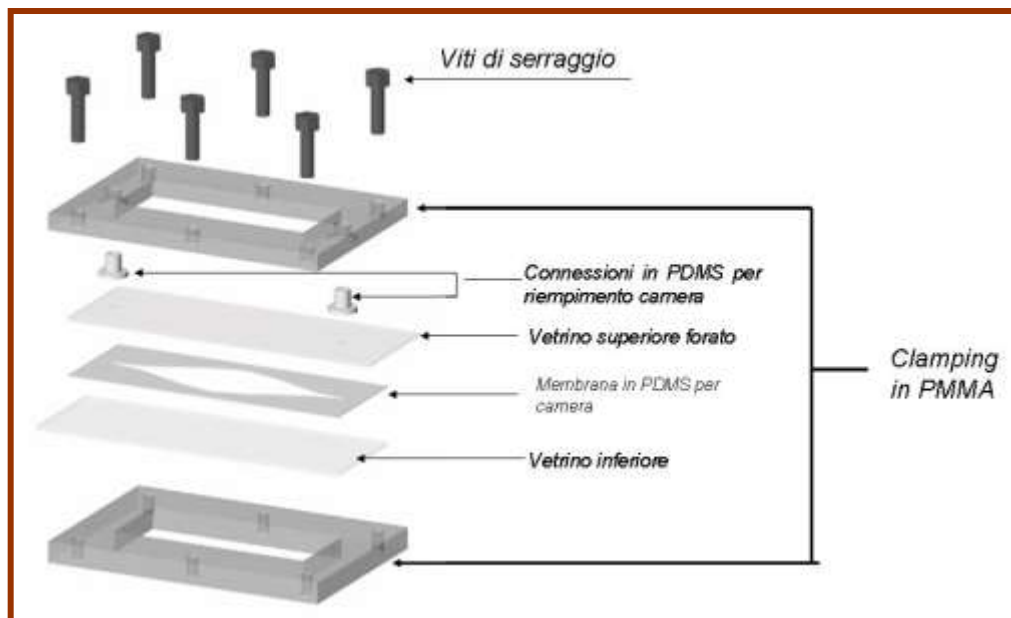


Nanostructured electrolyte

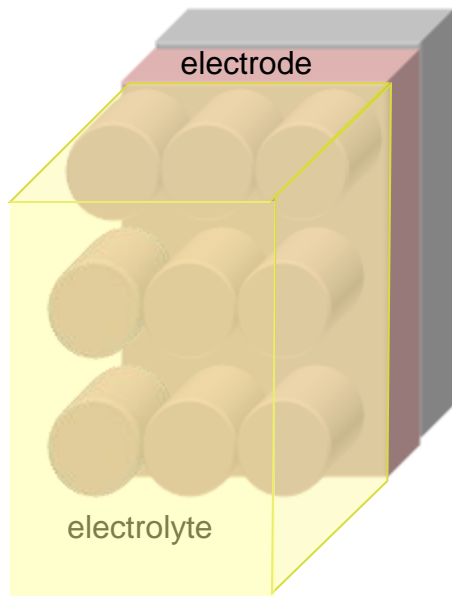
New dyes for light absorption



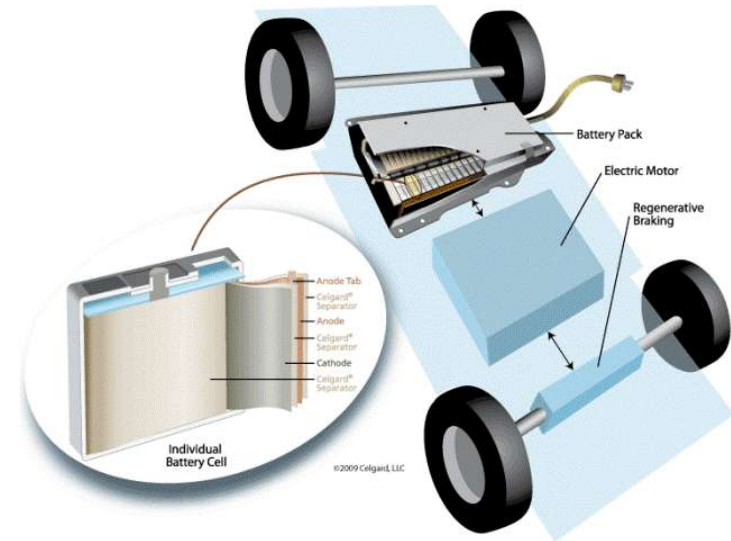
New polymeric packaging techniques for DSC cells



Flexible Nanostructured Lithium-polymer batteries



**Electrode-Electrolyte Assemblies
=
nanowires & polymer electrolyte**



Main objective: study of **nanostructured electrodes** and **polymeric electrolyte materials**, their synthesis and the electrode-electrolyte assembling techniques

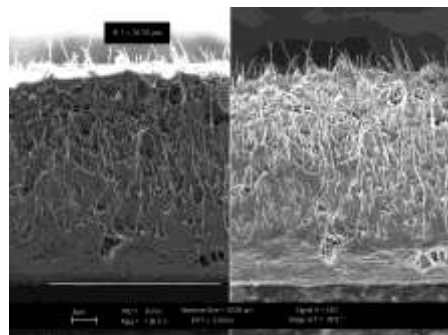
- Composite cathode nanoparticles and nanostructured anodes
- Free-radical photo-polymerisation (UV-curing) for the preparation of polymer electrolytes.
- Optimisation of the polymer electrolytes properties
- Study of cells assembling: Cathode- (C.E.A.) and anode (A.E.A.) electrolyte assemblies.
- Li-ion polymer cell assembly by the one-shot process: the most interesting CEA's and AEA's will be assembled together to form a complete Li-ion polymer cell, where the contact point will be the electrolyte phase (no problem arising by the insufficient contact usually observed in conventional systems).

Nanodesigned electrochemical reactors for H₂ production

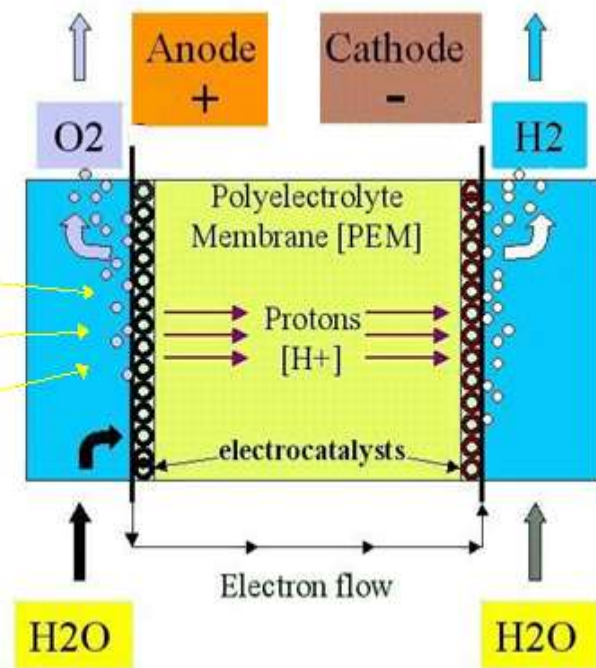
The main research activities:

1) Development of **nanostuctured electrodes**

2) *Development of a **membrane enabling transport of both electrons and protons***
(carbon nanotubes or TiO₂ and ion-exchange resins like Nafion)

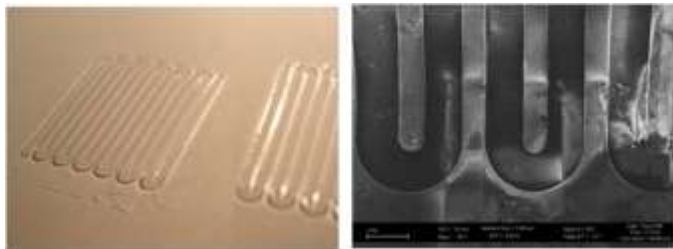


–membranes for protons / electrons conduction (Nafion and carbon NT)



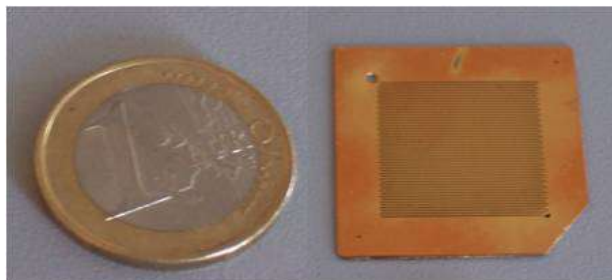
– PDMS membranes with carbon NT “pillar”

Micro-Fuel Cells



- Plastic fuel cells by hot-embossing obtained with silicon master

dimensions 2x2 cm²,
Materials PC and COC (cyclic olefin)

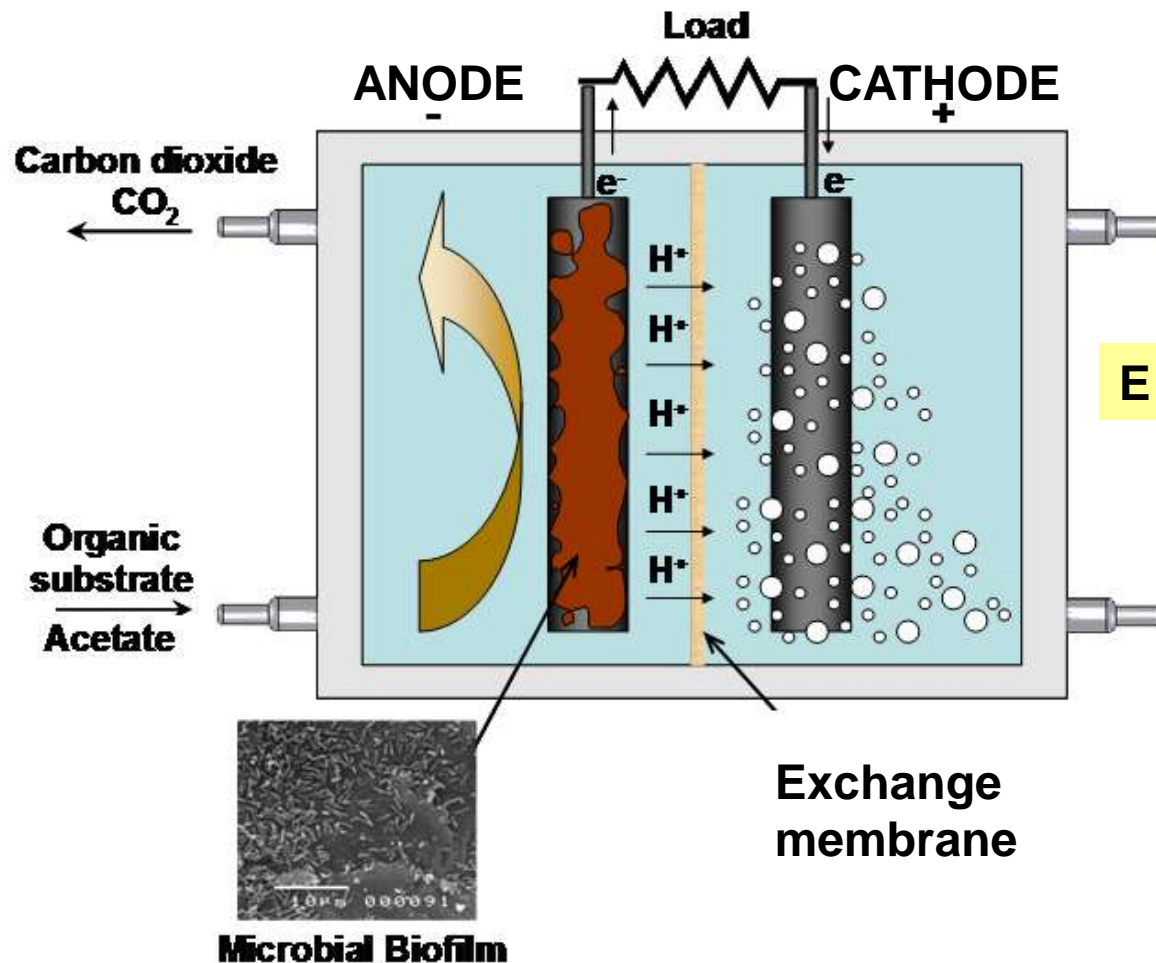


- Silicon based fuel cells by powder blasting e RIE



- Prototype of Si micro-fuel cell (housing in teflon and PMMA)

Microbial Fuel Cells



$$\text{Power} = E_{\text{MFC}} \cdot I$$

$$E_{\text{MFC}} = E_{\text{cathode}} - E_{\text{anode}} - \Sigma I \cdot R_e$$

Potential losses
during electron transfer



POLITECNICO di TORINO



IIT - Italian Institute of Technology @ POLITO

Center for Human Space Robotics



Thank you for your attention

For further infos:

<http://shr.iit.it/>

<http://www.polito.it/micronanotech>

<http://www.latemar.polito.it/>

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