

# Introduction of the “Integrated Microsystems” project

Funding Program for World-Leading Innovative R&D on Science and Technology (FIRST)

<http://www.jsps.go.jp/english/e-first/index.html>

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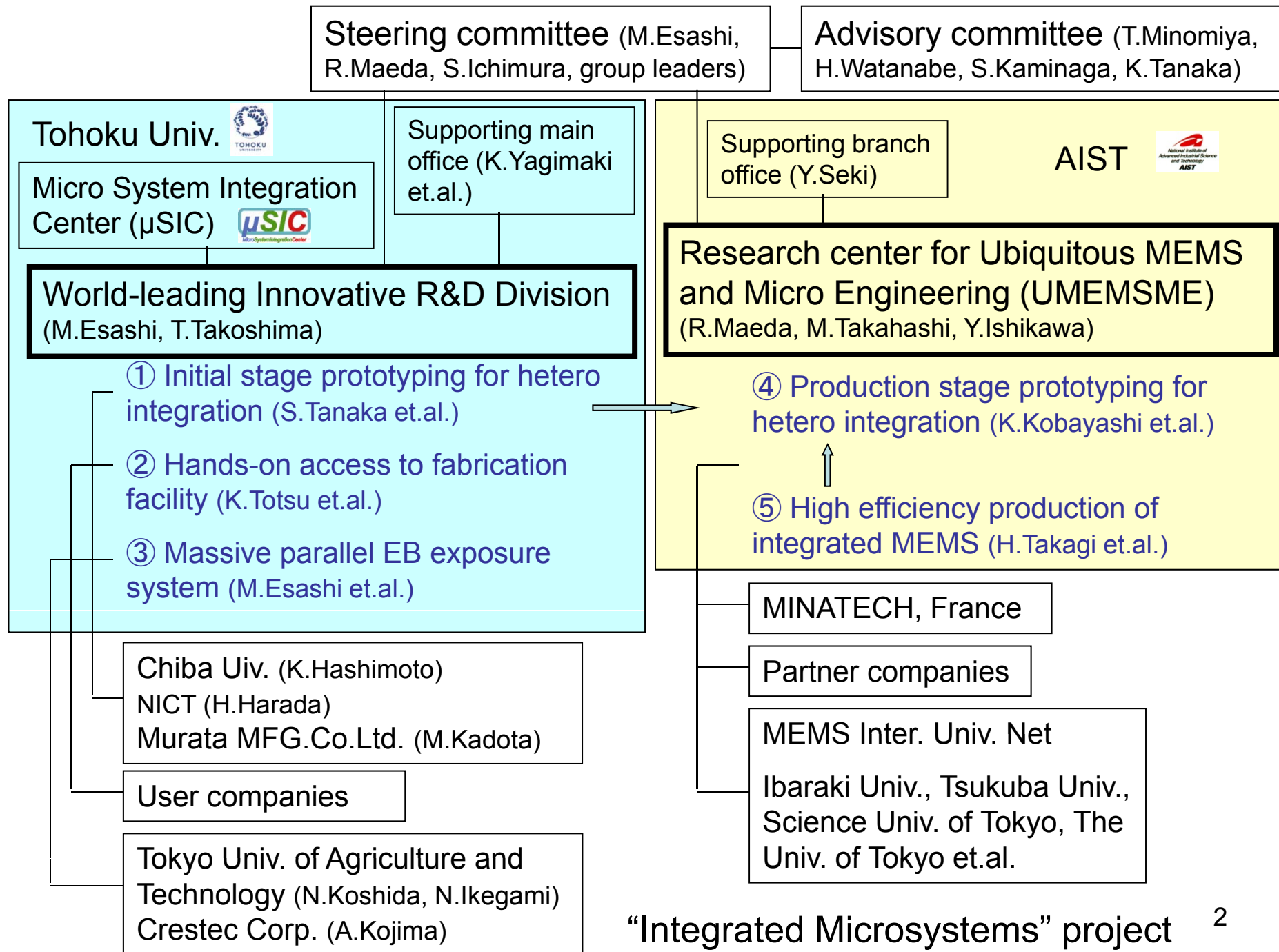
Research center for Ubiquitous MEMS and Micro Engineering (UMEMSME),  
National Institute of Advanced Industrial Science and Technology (AIST)

<http://unit.aist.go.jp/umemsme/ci/>

Term : March, 2010 ~ March, 2014



Feb.10, 2010



Technologies for health, safety and green environment.

Supporting industry for job making.



## Contributions to society

「**Hetero Integration**」 to integrated heterogeneous components for value added devices.

「**Shared facility for industry**」 to enable the MEMS prototyping without facilities. Hands-on access to fab.

「**Massive parallel EB direct writing systems**」 to produce small volume LSI cost effectively.

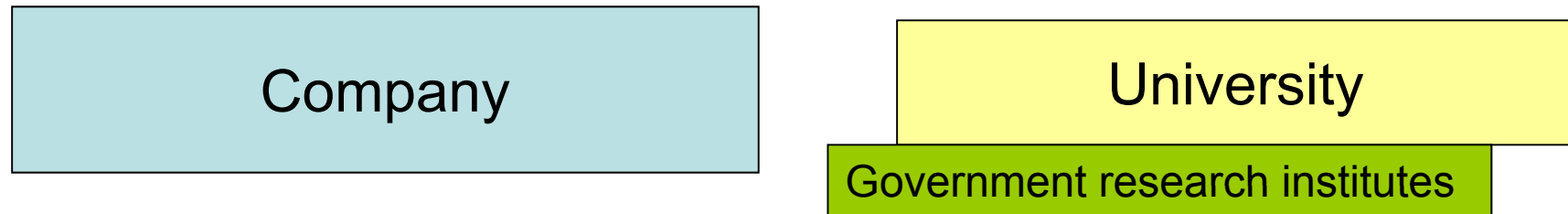
Solutions to the economical crisis of advanced LSI

**Objectives of our project**

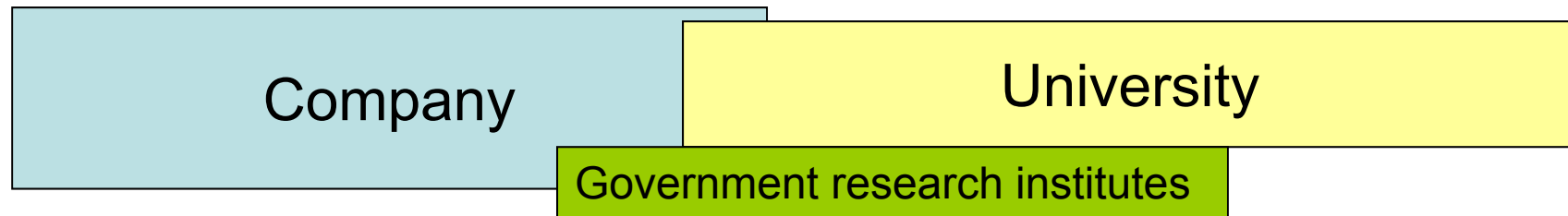
In the past



At present



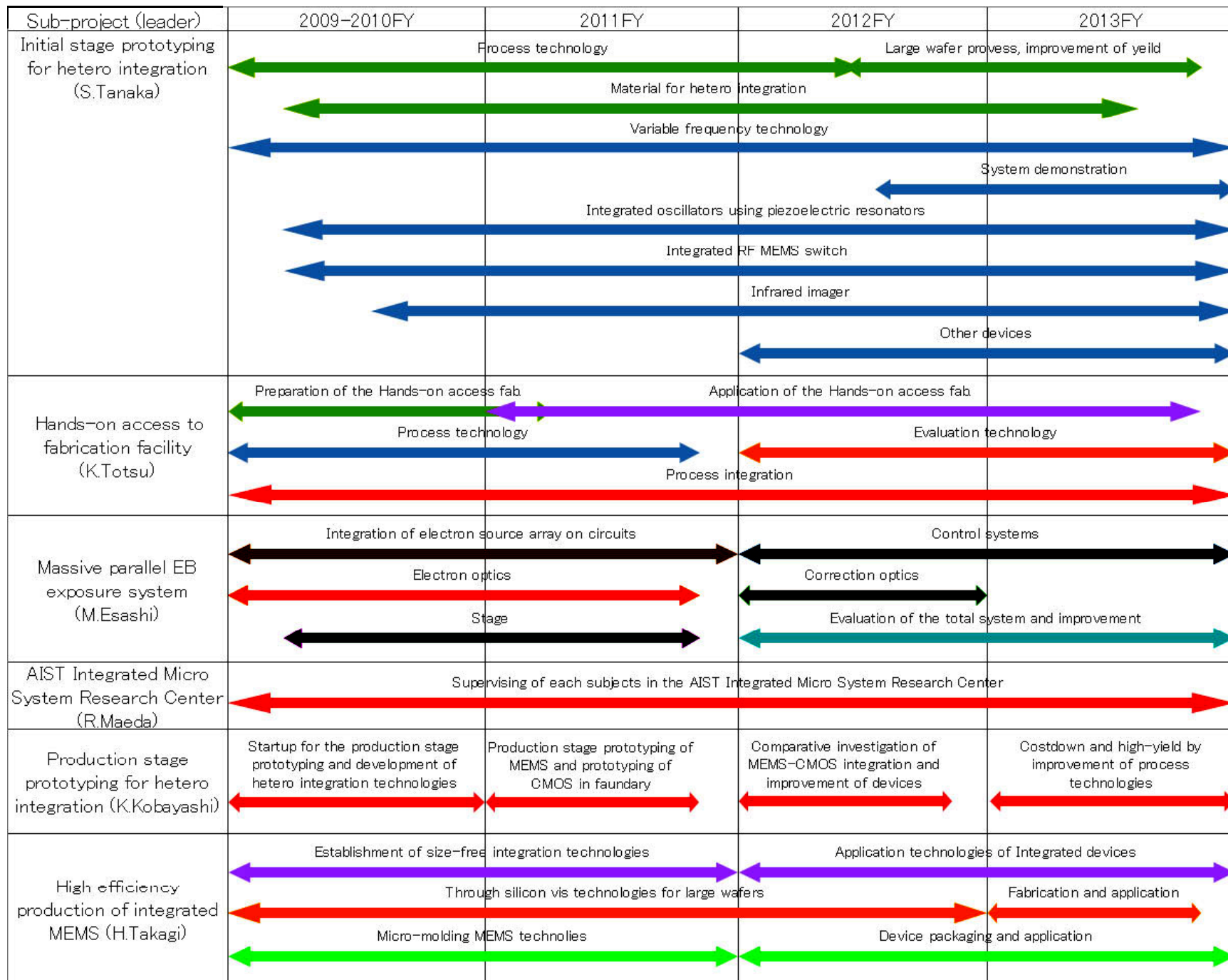
In future



Application

Facility for prototyping

Basic



	2009FY- 2011FY	2011FY	2012FY	2013FY	Total
Tohoku Univ.	¥387.21M	¥393.44M	¥385.048M	¥377.802M	¥1,543.5M
AIST	¥792.79M	¥367.4M	¥244.952M	¥220.198	¥1,543.5M
Total	¥1,180M	¥679M	¥630M	¥598M	¥3,087M

### Basic budget \*

\* In addition to the basic budget, those for the International Symposium and for boosting (¥190M) are expended in 2010FY.

### ① Initial stage prototyping for hetero integration

20mm□

(S.Tanaka\* (Tohoku Univ.), K.Hashimoto (Chiba Univ.), H.Harada (NICT), M.Kadota (Murata MFG.Co.Ltd.) ),

### ② Hands-on access to fabrication facility

4-6 inch

(K.Totsu\* (Tohoku Univ.), T.Ono (Tohoku Univ.), S.Yoshida (Tohoku Univ.))

<http://www.mu-sic.tohoku.ac.jp/coin/index.html>

### ③ Massive parallel EB exposure system

(M.Esashi\* (Tohoku Univ.), N.Koshida (Tokyo Univ. of Agriculture and Technology), A.Kojima (Crestec Corp.), N.Ikegami (Tokyo Univ. of Agriculture and Technology))

### ④ Production stage prototyping for hetero integration

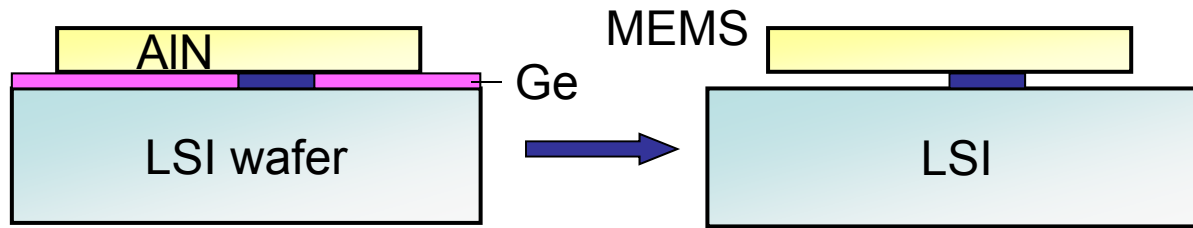
8 inch

(T.Kobayashi\* (AIST), Y.Zhang (AIST), H.Ohada (AIST), T.Kamei (AIST))

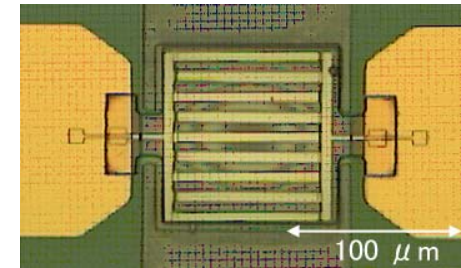
### ⑤ High efficiency production of integrated MEMS

(H.Takagi \* (AIST), S.-W.Young (AIST), K.Kurihara (AIST), S.Matsumoto (AIST), M.Takahashi (AIST))

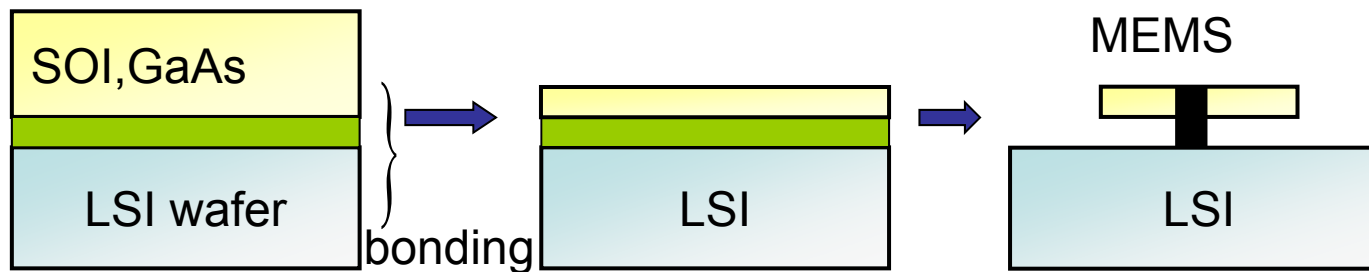
5 sub-projects and members (\* sub-project leader)



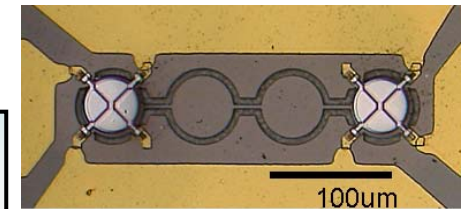
**Surface micromachining using deposited Ge/AIN**  
(MEMS fabrication without damage to LSI)



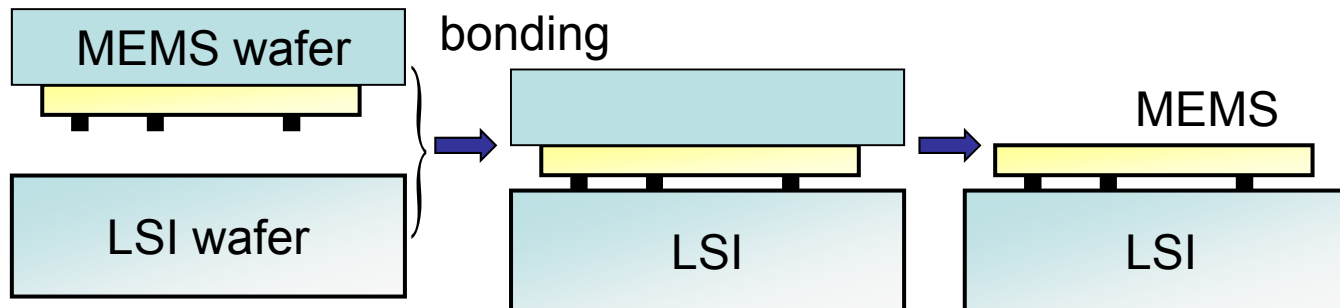
AIN Lamb resonator



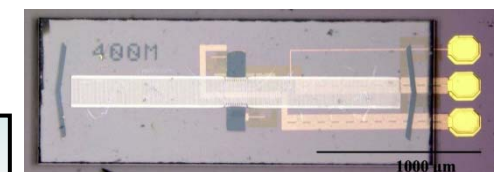
**MEMS fabrication after bonding single crystal**  
(Low temperature bonding without damage to LSI)



MEMS filters on LSI



**Bonding of MEMS wafer to LSI wafer**  
(Electrical interconnection using metal bonding)



SAW filter on LSI

Three types of integrated MEMS



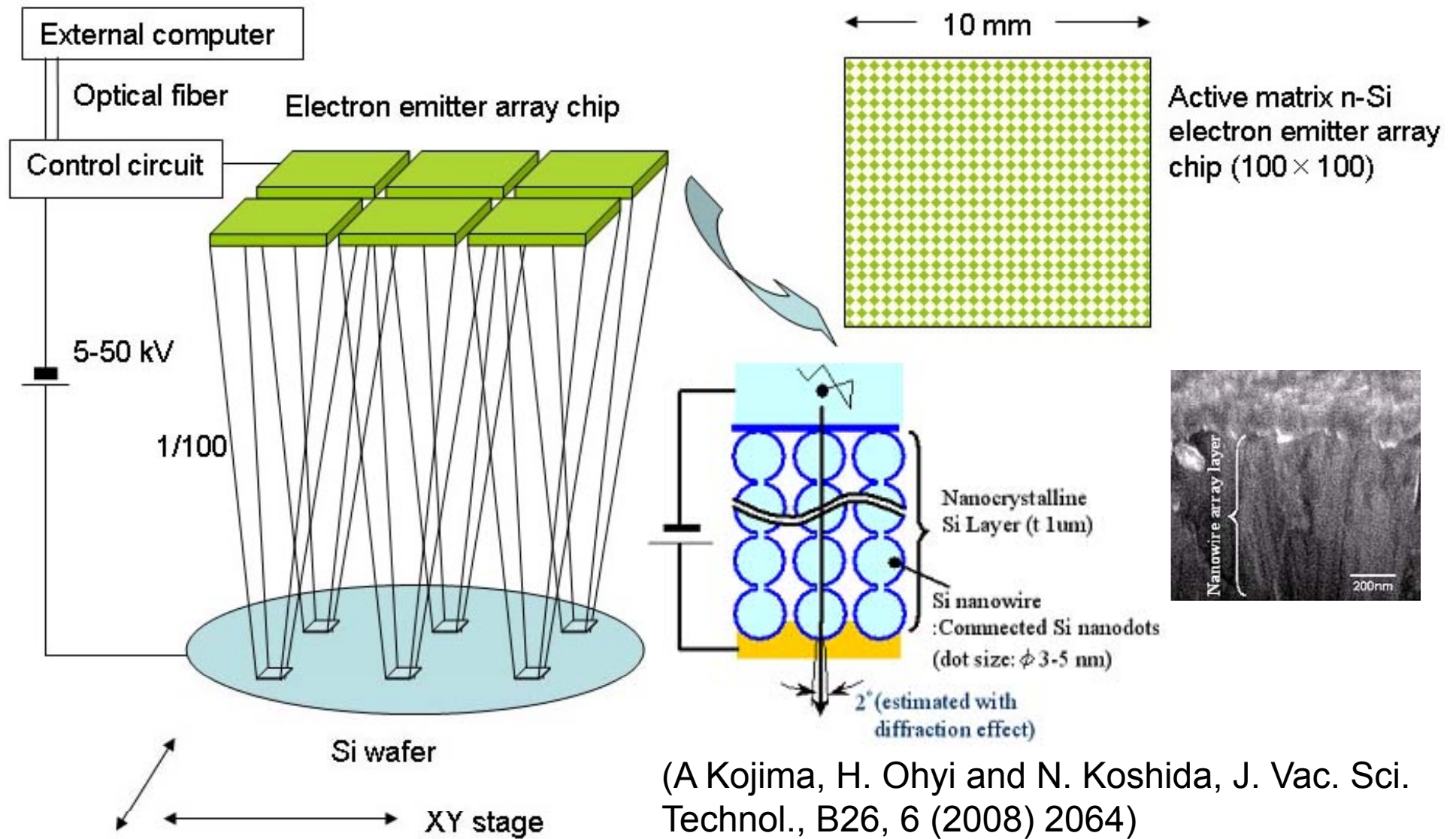


Shared facility for industry to prototype MEMS devices (4 / 6 inch)

**Hands-on access fab.** (Nishizawa memorial research center in Tohoku Univ.)

Contact person : Dr.Kentaro Totsu

[totsu@mems.mech.tohoku.ac.jp](mailto:totsu@mems.mech.tohoku.ac.jp)



## Massive parallel EB exposure system using active matrix nano-crystal silicon electron sources

(collaborators : A Kojima & H. Ohyi (Crestec corp.), Prof. N.Koshida (Tokyo Univ. of Agriculture and Technology))





↓ Tohoku Univ. Aobayama campus



Micro-nanomachining research and education center (2 inch LSI process line)



Jun-ichi Nishizawa memorial research center (4/6 inch MEMS process line)  
(Hands-on access fab.)



MEMS prototyping room in Tohoku Univ.(20mm)  
(Initial stage prototyping)



AIST MEMS business building in Tsukuba (8 inch process line)  
(R.Maeda)  
(Production stage prototyping)

Prototyping infrastructures

Micro System Integration Center ( $\mu$ SIC) Kick-off Symposium (March 30, 2010)

1st meeting of Micro System Integration (May 14, 2010)

MEMS Seminar in Tsukuba (Aug.5-7,2010)

2nd meeting of Micro System Integration (Sept.10, 2010)

3rd meeting of Micro System Integration (Jan.14, 2011)

Tohoku Univ. Micro System Integration Center ( $\mu$ SIC) Symposium (Dec.6, 2010)

ISIM2011 (International Symposium on Integrated Microsystems) (Feb.10, 2011)

First Science Forum in Kyoto (March 13, 2010) <http://first-pg.jp/>

MEMS Seminar in Kyoto (Aug.9-11, 2011) planned

Open seminar, meeting and symposium

First “Integrated Microsystems” preparation meeting (Jan.8, 2010) in Tsukuba

1st First “Integrated Microsystems” meeting (May 13, 2010) in Sendai

2nd First “Integrated Microsystems” meeting (July 7, 2010) in Tsukuba

3rd First “Integrated Microsystems” meeting (May 13, 2010) in Sendai

4th First “Integrated Microsystems” meeting (Nov. 11, 2010) in Tsukuba

Closed internal meeting