

Introduction of the “Integrated Microsystems” project

Funding Program for World-Leading Innovative R&D on Science and Technology (FIRST)

<http://www.jsps.go.jp/english/e-first/index.html>

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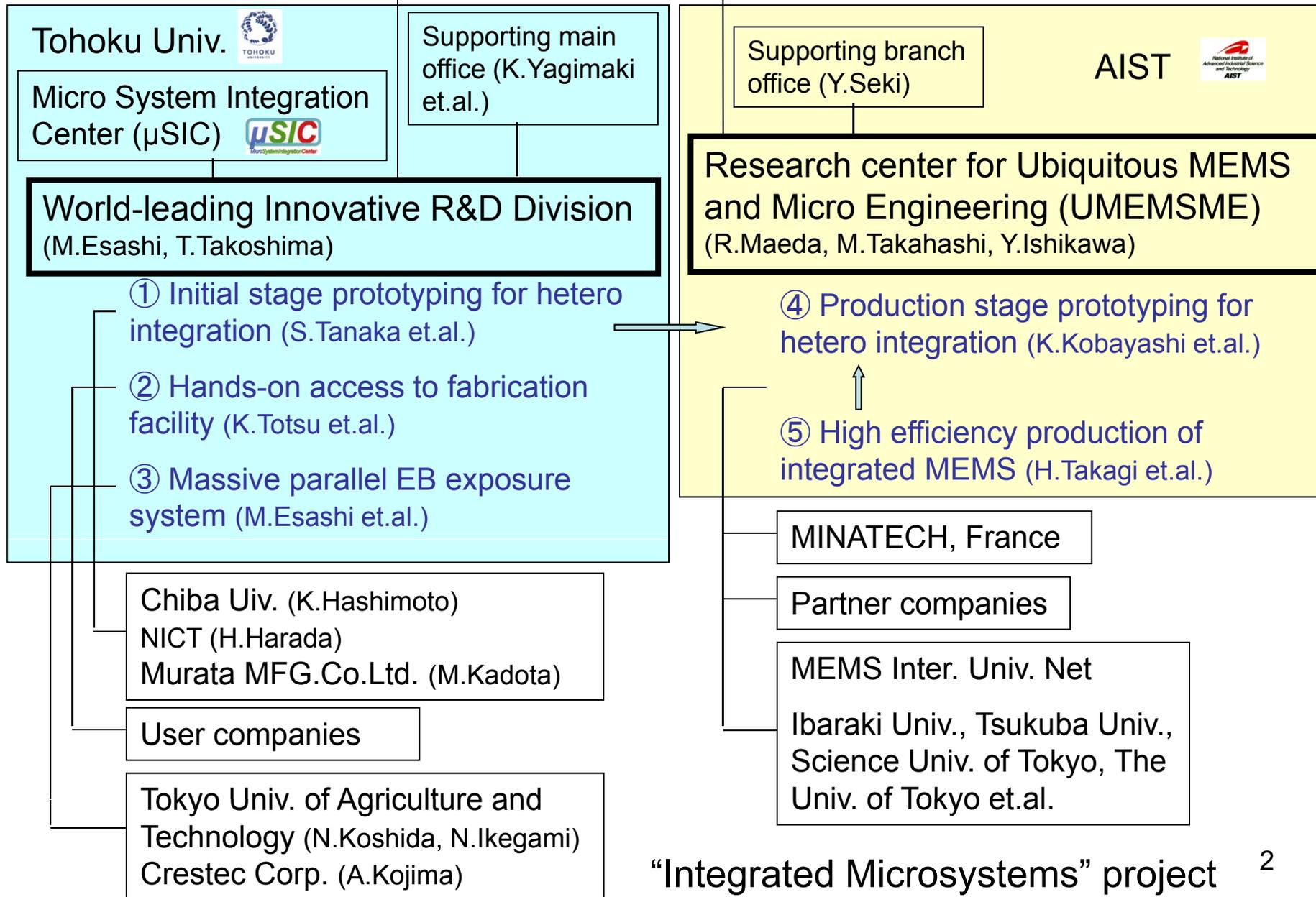
Term : March, 2010 ~ March, 2014



Feb.10, 2010

Steering committee (M.Esashi, R.Maeda, S.Ichimura, group leaders)

Advisory committee (T.Minomiya, H.Watanabe, S.Kaminaga, K.Tanaka)



Technologies for health, safety and green environment.

Supporting industry for job making.



Contributions to society

「**Hetero Integration**」 to integrated heterogeneous components for value added devices.

「**Shared facility for industry**」 to enable the MEMS prototyping without facilities. Hands-on access to fab.

「**Massive parallel EB direct writing systems**」 to produce small volume LSI cost effectively.

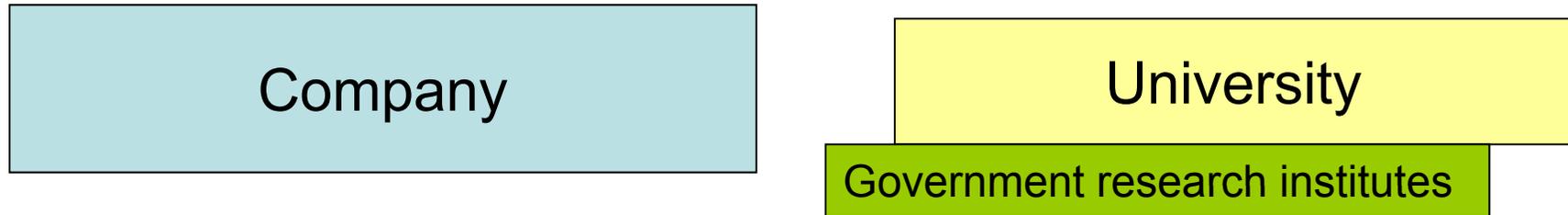
Solutions to the economical crisis of advanced LSI

Objectives of our project

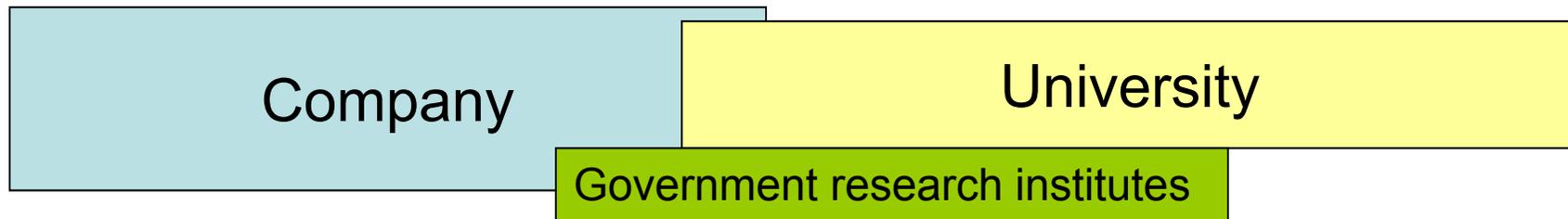
In the past



At present



In future



Application

Facility for prototyping

Basic

Sub-project (leader)	2009-2010FY	2011FY	2012FY	2013FY
Initial stage prototyping for hetero integration (S.Tanaka)		Process technology	Large wafer process, improvement of yield	
		Material for hetero integration		
		Variable frequency technology		
			System demonstration	
		Integrated oscillators using piezoelectric resonators		
		Integrated RF MEMS switch		
			Infrared imager	
			Other devices	
Hands-on access to fabrication facility (K.Totsu)	Preparation of the Hands-on access fab		Application of the Hands-on access fab	
	Process technology		Evaluation technology	
		Process integration		
Massive parallel EB exposure system (M.Esashi)	Integration of electron source array on circuits		Control systems	
	Electron optics		Correction optics	
	Stage		Evaluation of the total system and improvement	
AIST Integrated Micro System Research Center (R.Maeda)	Supervising of each subjects in the AIST Integrated Micro System Research Center			
Production stage prototyping for hetero integration (K.Kobayashi)	Startup for the production stage prototyping and development of hetero integration technologies	Production stage prototyping of MEMS and prototyping of CMOS in foundary	Comparative investigation of MEMS-CMOS integration and improvement of devices	Costdown and high-yield by improvement of process technologies
High efficiency production of integrated MEMS (H.Takagi)	Establishment of size-free integration technologies		Application technologies of Integrated devices	
		Through silicon vis technologies for large wafers		Fabrication and application
		Micro-molding MEMS technolies		Device packaging and application

	2009FY- 2011FY	2011FY	2012FY	2013FY	Total
Tohoku Univ.	¥387.21M	¥393.44M	¥385.048M	¥377.802M	¥1,543.5M
AIST	¥792.79M	¥367.4M	¥244.952M	¥220.198	¥1,543.5M
Total	¥1,180M	¥679M	¥630M	¥598M	¥3,087M

Basic budget *

* In addition to the basic budget, those for the International Symposium and for boosting (¥190M) are expended in 2010FY.

① Initial stage prototyping for hetero integration

20mm□

(S.Tanaka* (Tohoku Univ.), K.Hashimoto (Chiba Univ.), H.Harada (NICT), M.Kadota (Murata MFG.Co.Ltd.)),

② Hands-on access to fabrication facility

4-6 inch

(K.Totsu* (Tohoku Univ.), T.Ono (Tohoku Univ.), S.Yoshida (Tohoku Univ.))

<http://www.mu-sic.tohoku.ac.jp/coin/index.html>

③ Massive parallel EB exposure system

(M.Esashi* (Tohoku Univ.), N.Koshida (Tokyo Univ. of Agriculture and Technology), A.Kojima (Crestec Corp.), N.Ikegami (Tokyo Univ. of Agriculture and Technology))

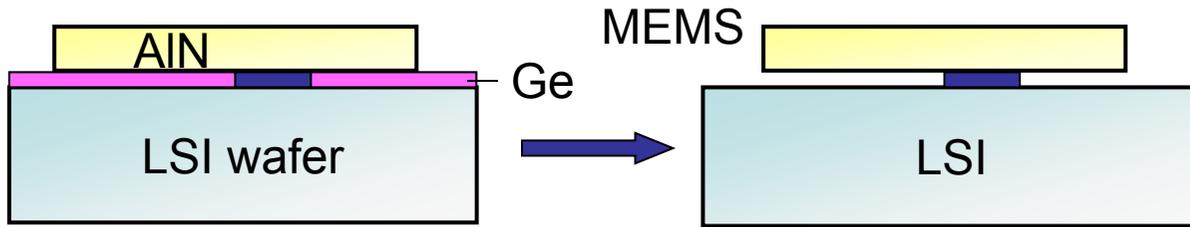
④ Production stage prototyping for hetero integration 8 inch

(T.Kobayashi* (AIST), Y.Zhang (AIST), H.Ohada (AIST), T.Kamei (AIST))

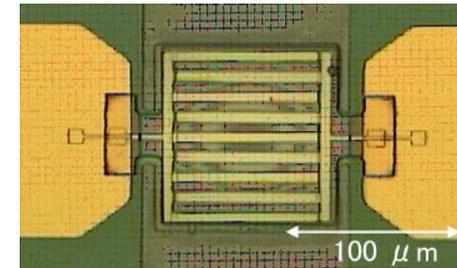
⑤ High efficiency production of integrated MEMS

(H.Takagi * (AIST), S.-W.Young (AIST), K.Kurihara (AIST), S.Matsumoto (AIST), M.Takahashi (AIST))

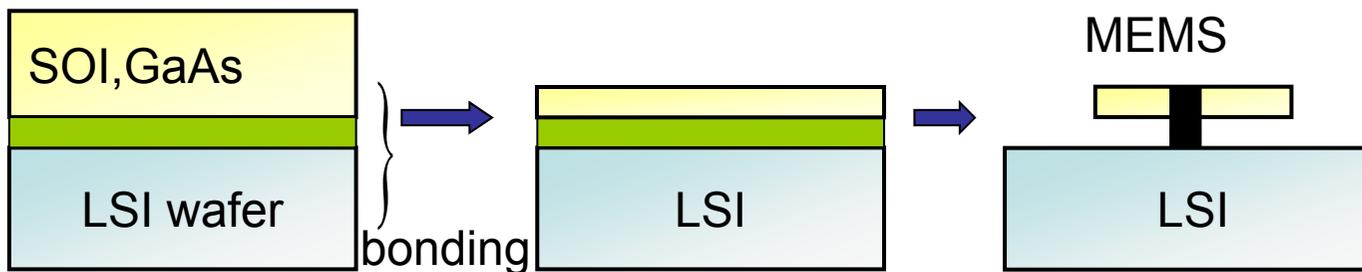
5 sub-projects and members (* sub-project leader)



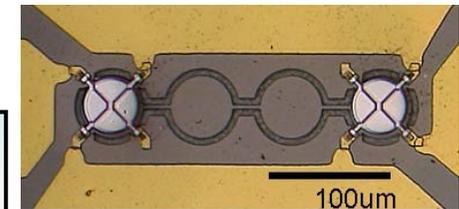
Surface micromachining using deposited Ge/AlN
 (MEMS fabrication without damage to LSI)



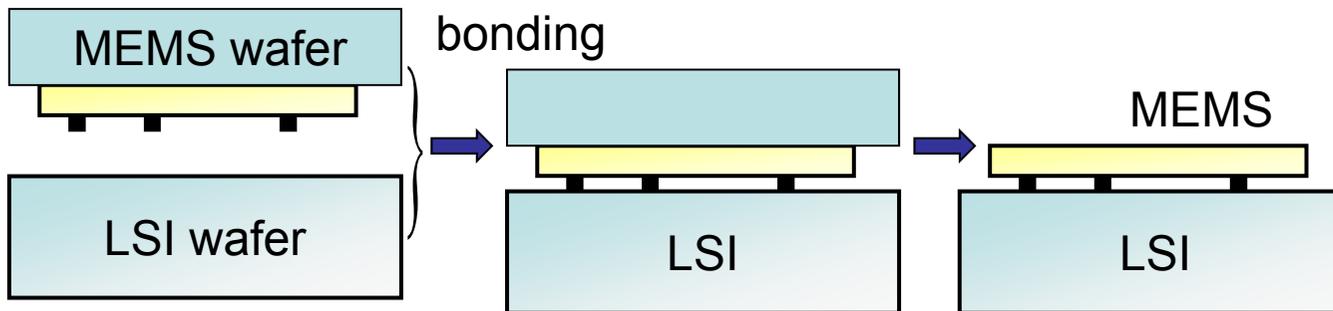
AlN Lamb resonator



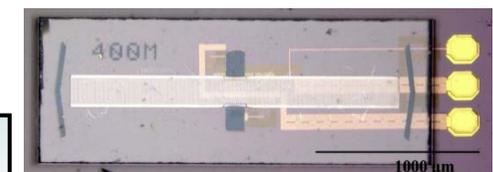
MEMS fabrication after bonding single crystal
 (Low temperature bonding without damage to LSI)



MEMS filters on LSI



Bonding of MEMS wafer to LSI wafer
 (Electrical interconnection using metal bonding)



SAW filter on LSI

Three types of integrated MEMS

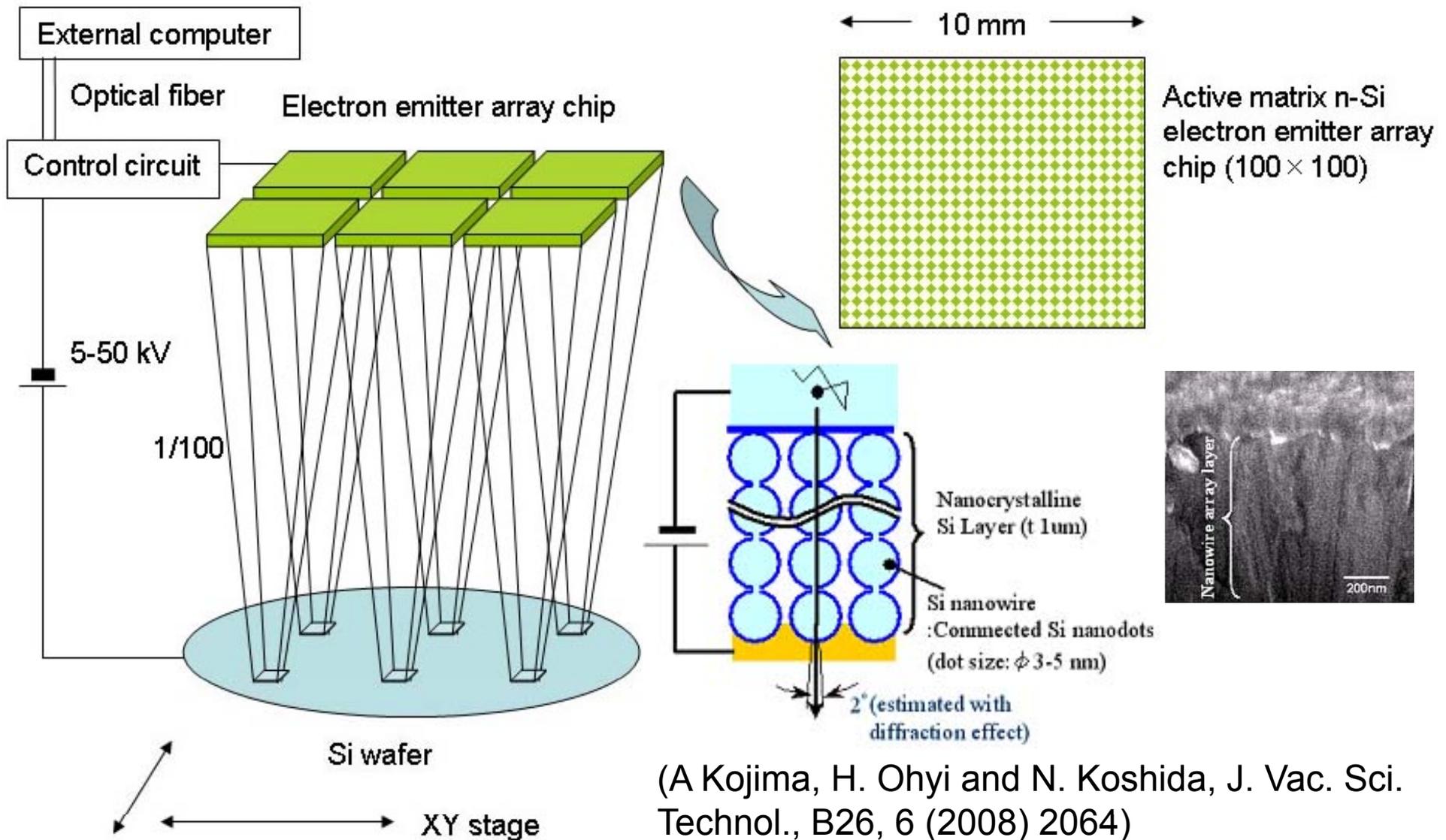


Shared facility for industry to prototype MEMS devices (4 / 6 inch)

Hands-on access fab. (Nishizawa memorial research center in Tohoku Univ.)

Contact person : Dr.Kentaro Totsu

totsu@mems.mech.tohoku.ac.jp



Massive parallel EB exposure system using active matrix nano-crystal silicon electron sources

(collaborators : A Kojima & H. Ohyi (Crestec corp.), Prof. N.Koshida (Tokyo Univ. of Agriculture and Technology))



Micro-nanomachining research and education center (2 inch LSI process line)

Tohoku Univ. Aobayama campus



Jun-ichi Nishizawa memorial research center (4/6 inch MEMS process line)
(Hands-on access fab.)



MEMS prototyping room in Tohoku Univ.(20mm)
(Initial stage prototyping)



AIST MEMS business building in Tsukuba (8 inch process line)
(R.Maeda)
(Production stage prototyping)

Prototyping infrastructures

Micro System Integration Center (μ SIC) Kick-off Symposium (March 30, 2010)

1st meeting of Micro System Integration (May 14, 2010)

MEMS Seminar in Tsukuba (Aug.5-7,2010)

2nd meeting of Micro System Integration (Sept.10, 2010)

3rd meeting of Micro System Integration (Jan.14, 2011)

Tohoku Univ. Micro System Integration Center (μ SIC) Symposium (Dec.6, 2010)

ISIM2011 (International Symposium on Integrated Microsystems) (Feb.10, 2011)

First Science Forum in Kyoto (March 13, 2010) <http://first-pg.jp/>

MEMS Seminar in Kyoto (Aug.9-11, 2011) planned

Open seminar, meeting and symposium

First “Integrated Microsystems” preparation meeting (Jan.8, 2010) in Tsukuba

1st First “Integrated Microsystems” meeting (May 13, 2010) in Sendai

2nd First “Integrated Microsystems” meeting (July 7, 2010) in Tsukuba

3rd First “Integrated Microsystems” meeting (May 13, 2010) in Sendai

4th First “Integrated Microsystems” meeting (Nov. 11, 2010) in Tsukuba

Closed internal meeting